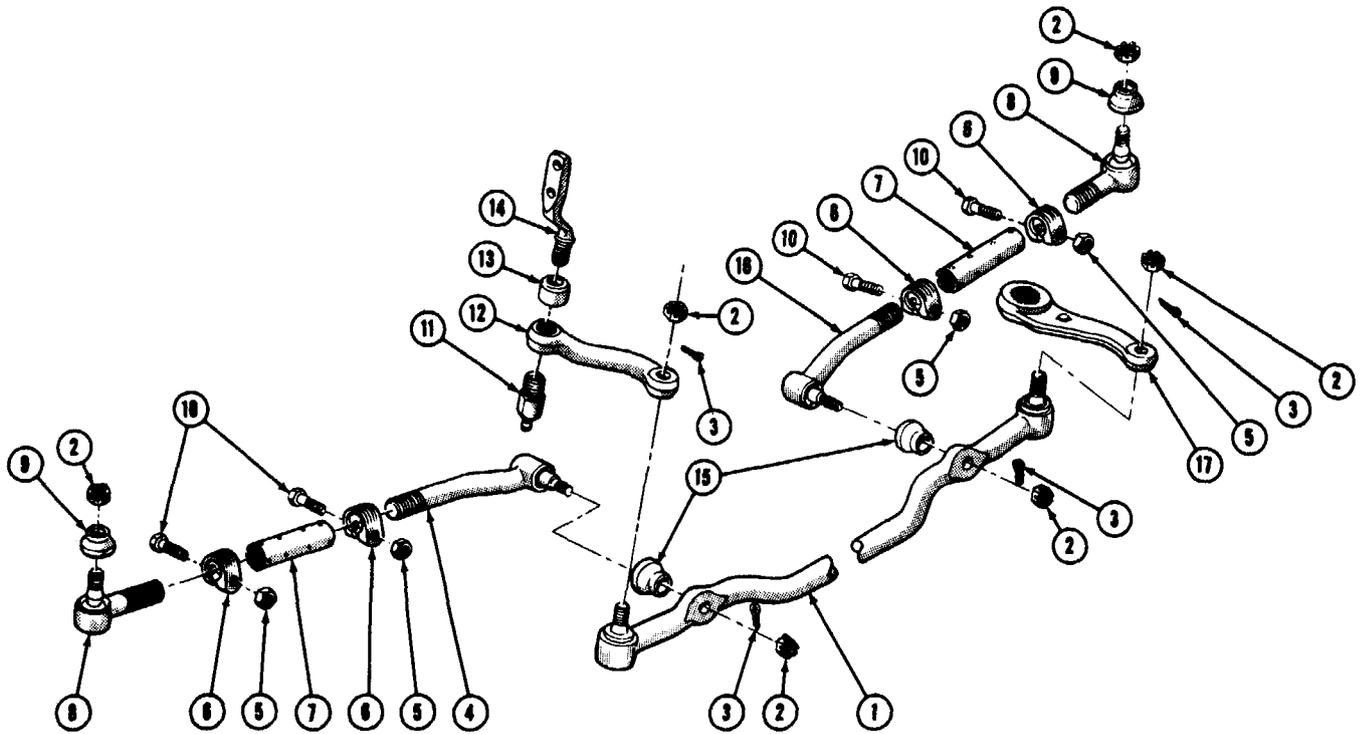


**GROUP 6.000**  
**FRONT AXLE—**  
**STEERING**

<b>ILLUSTRATION</b>	<b>PAGE</b>
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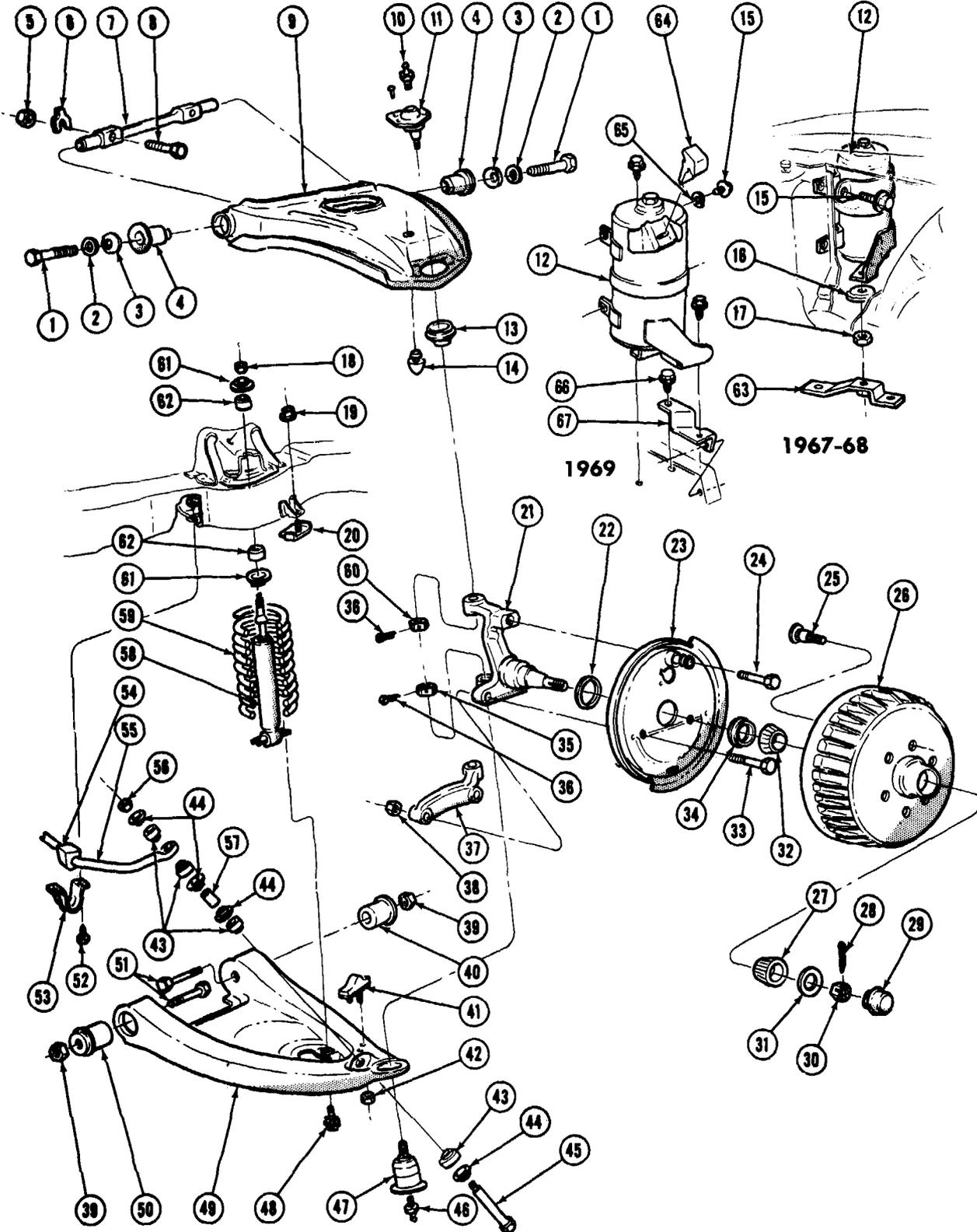
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**STEERING CONTROL LINKAGE**

Key	Part Name	Group No.
1	ROD, Steering Connecting	6.870
2	NUT, Tie Rod End Housing Stud (1/2"-20) (Thick)	8.917
3	COTTER PIN, Steering Linkage (1/8"-1")	8.938
4	ROD & BALL STUD ASSY., Steering Knuckle Tie - R.H.	6.230
5	NUT, Adjuster Clamp Bolt (3/8"-24)	8.916
6	CLAMP, Tie Rod Adjuster	6.234
7	SLEEVE, Tie Rod Adjuster	6.232
8	END ASSY., Tie Rod	6.233
9	SEAL, Tie Rod Ball Stud Dust	6.111
10	BOLT, Adjuster Clamp (3/8"-24 x 1 5/8")	N.S.
11	BUSHING, Steering Arm Idler Support	6.897
12	ARM, Steering Connecting Rod Idler	6.895
13	SEAL, Idler Lever Bushing	6.898
14	ARM ASSY., STEERING IDLER	6.895
15	SEAL, Tie Rod Ball Stud Dust	6.111
16	ROD & BALL STUD ASSY., Steering Knuckle Tie - L.H.	6.230
17	ARM, Steering Gear Pitman	6.859



**1967-69 FIREBIRD FRONT SUSPENSION**



# FIREBIRD

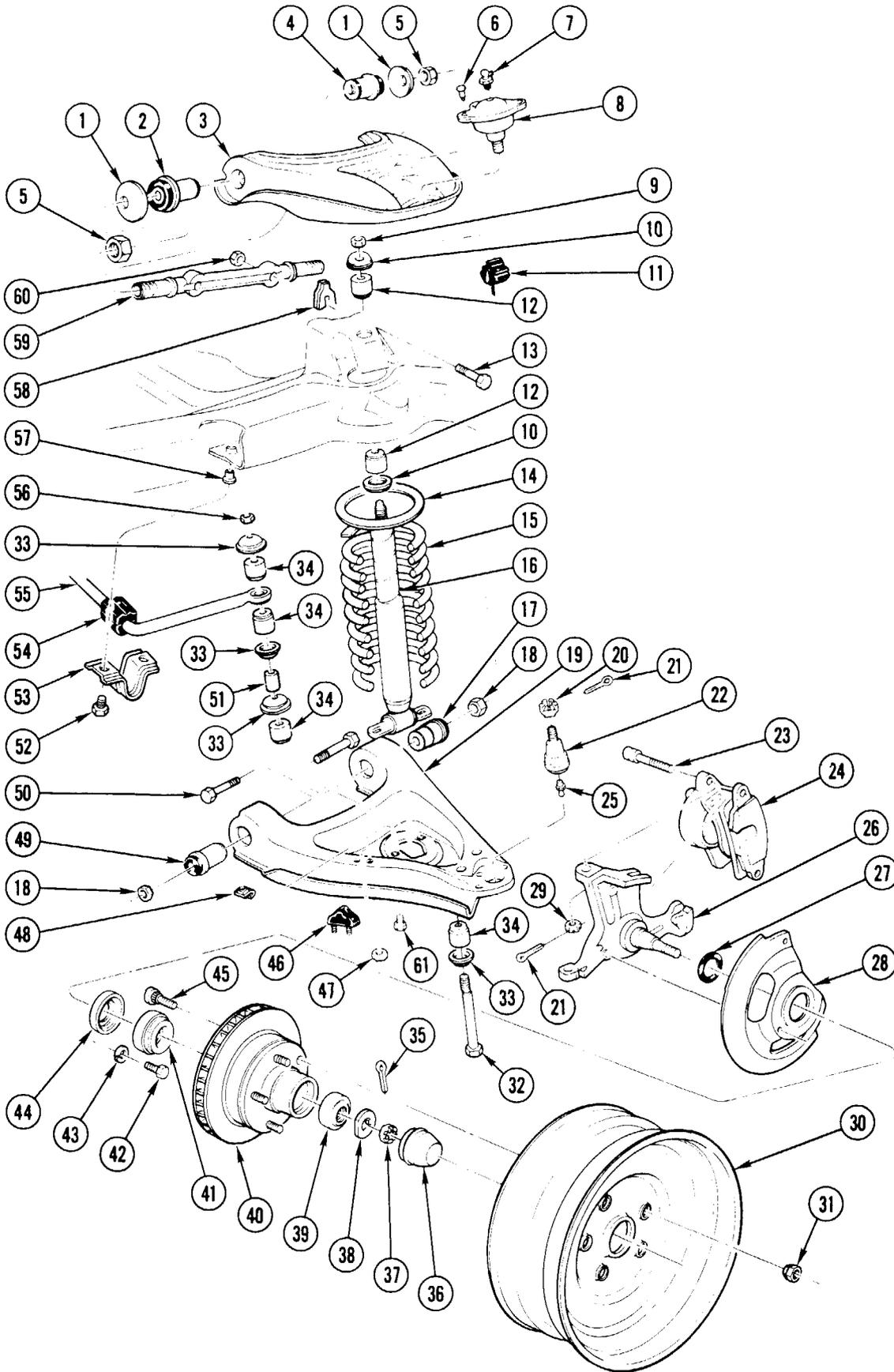
## PARTS CATALOGUE

### 1967-69 FIREBIRD FRONT SUSPENSION

Key	Description	Group
1	Bolt, Part of Item #7	—
2	Lockwasher, Part of Item #7	—
3	Retainer, Part of Item #7	—
4	Bushing, Part of Item #7	—
5	Nut, Steering Knuckle Upper Control Arm	6.178
6	Shim, Upper Control Arm—030	6.178
	—120	6.178
7	Shaft Pkg., Front Suspension Upper Control Arm—Includes Items 1-2-3-4	6.178
8	Bolt, Upper Arm to Frame	6.178
9	Arm and Ball Stud Assy., Front Suspension Upper Control—Includes Items 1-2-3-4-7-10-11—Right	6.178
	—Left	6.178
10	Fitting	Cat.907A
11	Ball Stud Pkg., Upper Control Arm	6.178
12	Dampener, Bracket and Spacer, Body Front (-67) Only—1967—Right	9.007
	—1967—Left	9.007
	—1968—Right	9.007
	—1968—Left	9.007
	—1969—Right	9.007
	—1969—Left	9.007
13	Seal—Part of Item #11	N.S.
14	Bumper, Control Arm—Upper	6.176
15	Screw & Washer—Use Screw & Washer	Cat.907A
16	Reinforcement, Body Dampener and Bracket Mounting	9.007
17	Nut	Cat.907A
18	Nut, Front Shock Absorber to Upper Arm Bracket	Cat.907A
19	Nut	S.S.
20	Reinforcement Assy., Lower Control Arm Bumper Bracket—1967 Only	6.177
21	Knuckle, Steering—1967 All Exc. DB	6.020
	—1968-69 All Exc. DB	6.020
	—1967-69 All With DB	6.020
22	Gasket, Front Brake Support to Knuckle—1967-68	5.002
	—1969 Exc. DB	5.002
23	Plate Assy., Brake Backing—Front —Exc. DB—Right	5.001
	—Left	5.001
24	Bolt, Front Brake to Knuckle—Exc. DB	5.002
25	Bolt, Front Wheel Hub	6.335
26	Hub and Drum, Front Wheel Brake —1967 Exc. DB	6.306
	—1968 Exc. DB	6.306
	—1969 Exc. DB	6.306
27	Bearing Assy., Front Wheel—Outer	6.313
28	Pin, Cotter	Cat.907A
29	Cap, Front Wheel Hub—Inner	6.330
30	Nut, Steering Knuckle	6.022
31	Washer, Steering Knuckle Spindle	6.321
32	Bearing, Front Wheel—Inner	6.311
33	Bolt, Front Brake to Steering Knuckle	5.002
34	Seal Assy., Front Wheel Hub Oil —1967 All Exc. DB	6.326
	—1968-69/All Exc. DB	6.326
	—1967-69/All With DB	6.326
35	Nut	Cat.907A
36	Pin	Cat.907A
37	Arm, Steering Knuckle —1967-68/All—Right	6.103
	—1967-68/All—Left	6.103
	—1969/All—Right	6.103
	—1969/All—Left	6.103

Key	Description	Group
38	Nut, Front Brake to Knuckle	5.002
39	Nut, Steering Knuckle Lower Control Arm	6.172
40	Bushing, Lower Control Arm—Rear —1967	6.170
	—1968-69	6.170
41	Bumper, Control Arm—Lower	6.176
42	Nut	Cat.907A
43	Grommet, Stabilizer Link—Front —1967-69 Exc. Trans. AM	7.244
	—1969 With Trans. AM	7.244
44	Retainer, Stabilizer Link Bolt Grommet —Front	7.245
45	Link Package, Stabilizer—Front —Includes Item #43-44-56-57	7.240
46	Fitting	Cat.907A
47	Stud and Seal Assy., Steering Knuckle Lower Control Arm Ball—1967-68	6.174
	—1969	6.174
48	Bolt and Washer, Front Shock Absorber to Lower Control Arm —1967-69 with Adj. Control Shocks	7.395
	—1967-69 Exc. Adj. Control Shocks —Bolt	Cat.907A
	—1967-69 Exc. Adj. Control Shocks —Washer	S.S.
49	Arm Assy., Steering Knuckle Support Lower Control—Includes Items 40-47-50—1967-68—Right	6.168
	—1967-68—Left	6.168
	—1969—Right	6.168
	—1969—Left	6.168
50	Bushing, Lower Control Arm—Front	6.170
51	Bolt, Steering Knuckle Lower Control Arm	6.172
52	Screw, Front Stabilizer Bracket to Frame	7.242
53	Bracket, Front Stabilizer Shaft—1967-68	7.242
	—1969	7.242
54	Bushing, Stabilizer Shaft—Front —1967-68	7.243
	—1969 Exc. Trans. AM	7.243
55	Shaft, Stabilizer—Front —1967-69 Exc. Trans. AM	7.241
	—1969 With Trans. AM	7.241
56	Nut, Stabilizer Link—Front —1967-69 Exc. Trans. AM	7.238
	—1969 With Trans. AM	7.238
57	Spacer, Part of Item #45	N.S.
58	Shock Absorber—Front	7.345
59	Spring, Coil—Front	7.412
60	Nut	S.S.
61	Retainer, Front Shock Absorber to Upper Arm Bracket	7.377
62	Grommet, Shock Absorber	7.377
63	Bracket Assy., Body Dampener—Front —1968/All (-67)	9.007
64	Bumper, Front Fender Support—1969	8.155
65	Washer—1969	S.S.
66	Screw—1969	S.S.
67	Bracket, Front Fender Skirt to Dampener —1969/All (-67)—Right	8.153
	—1969/All (-67)—Left	8.153

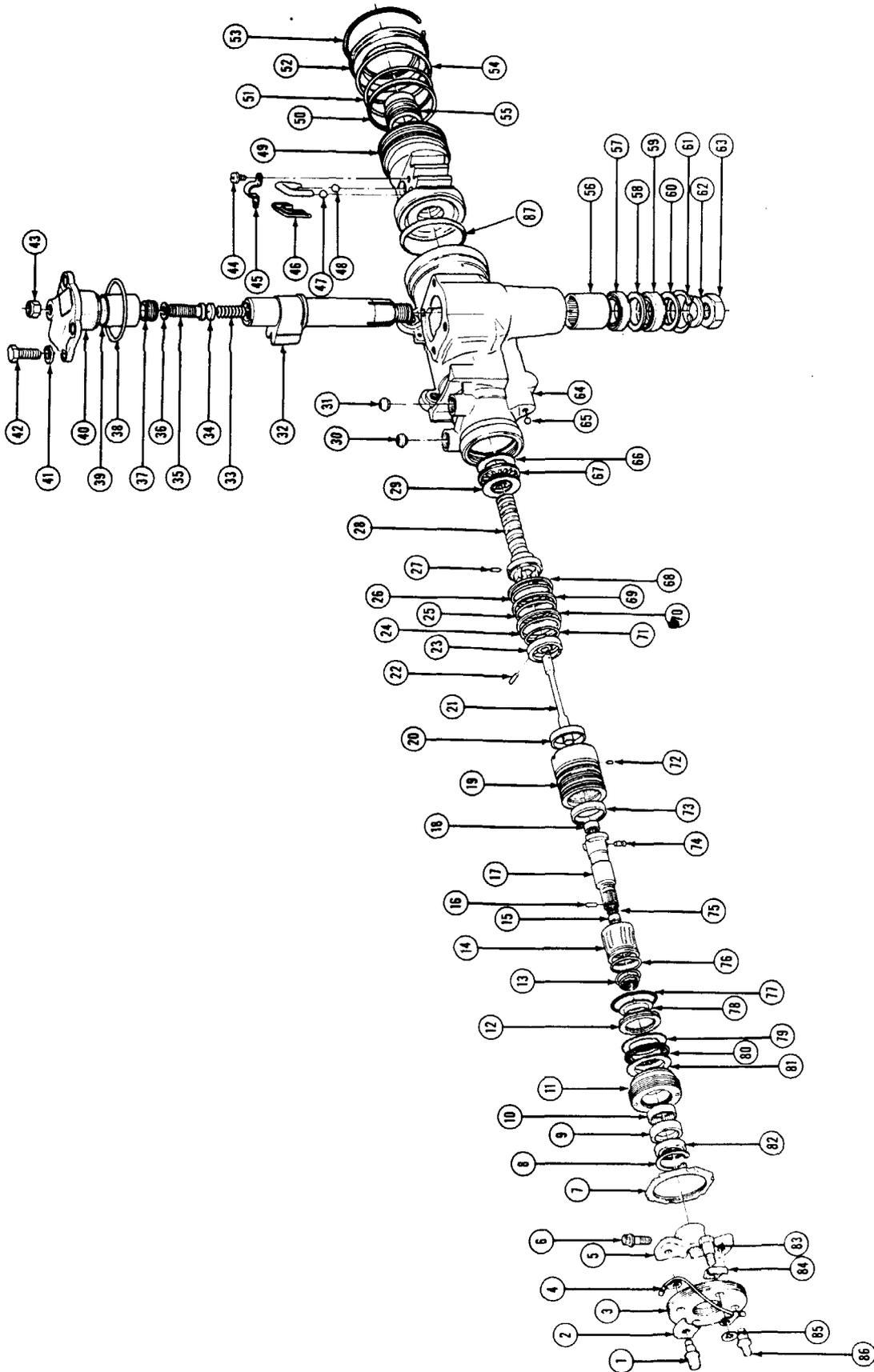
\*Note: For part numbers see spring charts in the group 7.000 illustration section.



**1976 FRONT SUSPENSION—TYPICAL**

### 1976 FRONT SUSPENSION—TYPICAL

1. RETAINER, Upper Cont. Arm Bush. . . . .	6.163
2. BUSHING ASM., Upper Cont. Arm . . . . .	6.164
3. ARM ASM., Frt. Suspension Upper Control Arm . . . . .	6.168
4. BUSHING, Front . . . . .	6.164
5. NUT ( $\frac{5}{8}$ "—18) . . . . .	8.917
6. RIVET, Strg. Knu. Upr. Cont. Arm Ball Stud . . . . .	N.S.
7. FITTING, Lubrication . . . . .	8.984
8. BALL JOINT PKG., Upper Cont. Arm . . . . .	6.164
9. NUT ( $\frac{3}{8}$ "—16) . . . . .	8.916
10. RETAINER, Frt. Shk. Abs. to Upr. Arm Brkt. . . . .	7.389
11. BUMPER, Upper Strg. Knu. Upr. Cont. Arm . . . . .	6.176
12. GROMMET, Frt. Shk. Abs. to Upr. Arm Brkt. . . . .	7.388
13. BOLT, Upr. Arm Shaft to Frame Brkt. . . . .	6.178
14. INSULATOR, Frt. Spring . . . . .	7.420
15. SPRING, Frt. Coil . . . . .	7.412
16. SHOCK ABSORBER ASM., Frt. . . . .	7.345
17. BUSHING, Lower Control Arm Rear . . . . .	6.170
18. NUT ( $\frac{1}{2}$ "—13) . . . . .	8.917
19. ARM ASM., Frt. Suspension Lwr. Cont. Arm . . . . .	6.168
20. NUT, Strg. Knu. Cont. Arm Ball Stud . . . . .	6.178
21. COTTER PIN ( $\frac{1}{8}$ " x $1\frac{1}{4}$ ") . . . . .	8.938
22. BALL JOINT PKG., Lwr. Cont. Arm . . . . .	6.174
23. BOLT, Caliper Asm. . . . .	N.S.
24. CALIPER ASM., Frt. Brake . . . . .	4.665
25. FITTINGS, Ball Joint . . . . .	8.984
26. KNUCKLE, Steering . . . . .	6.020
27. GASKET, Frt. Brake Supt. to Knuckle . . . . .	5.002
28. SHIELD, Frt. Disc Brake . . . . .	5.002
29. NUT, Ball Joint to Strg. Knu. . . . .	6.164
30. WHEEL ASM., Frt. Suspension . . . . .	5.803
31. NUT, Wheel Bolt ( $\frac{1}{2}$ "—20) . . . . .	5.813
32. LINK PKG., Frt. Stabilizer . . . . .	7.240
33. RETAINER, Frt. Stab. Link Grommet . . . . .	7.245
34. GROMMET, Frt. Stab. Link . . . . .	7.244
35. COTTER PIN ( $\frac{1}{4}$ " x $1\frac{1}{4}$ ") . . . . .	8.938
36. CAP, Wheel Bearing Grease . . . . .	6.330
37. NUT, Steering Knuckle ( $\frac{3}{4}$ "—20) . . . . .	6.022
38. WASHER, Strg. Knu. Spindle . . . . .	6.321
39. BEARING ASM., Hub & Disc . . . . .	6.313
40. HUB & DISC, Frt. Wheel . . . . .	5.809
41. BEARING ASM., Frt. Wheel Inner . . . . .	6.311
42. BOLT, Shield to Knuckle . . . . .	5.002
43. WASHER ( $\frac{9}{16}$ ") . . . . .	8.929
44. SEAL ASM., Frt. Wheel Hub Oil . . . . .	6.326
45. BOLT, Frt. Wheel Hub . . . . .	5.812
46. BUMPER ASM., Strg. Knu. Lwr. Cont. Arm . . . . .	6.176
47. NUT, Bumper Asm. ( $\frac{3}{8}$ "—16) . . . . .	6.896
48. NUT, Frt. Shk. Abs. to Lwr. Cont. Arm . . . . .	7.395
49. BUSHING, Strg. Knu. Lwr. Cont. Arm . . . . .	6.170
50. BOLT, Frt. Susp. Lwr. Cont. Arm to Frame ( $\frac{1}{2}$ "—13 x $3\frac{3}{4}$ ") . . . . .	6.172
51. SPACER, Frt. Stab. Link Bolt Grommet . . . . .	7.240
52. SCREW, Frt. Stab. Shaft Brkt. . . . .	7.242
53. BRACKET, Frt. Stab. Shaft . . . . .	7.242
54. BUSHING, Frt. Stab. to Frame . . . . .	7.243
55. SHAFT, Frt. Stabilizer . . . . .	7.241
56. NUT, Frt. Stab. Link ( $\frac{5}{16}$ "—18) . . . . .	7.238
57. NUT, Stabilizer Brkt. to Frame ( $\frac{3}{8}$ "—16) . . . . .	7.242
58. SHIMS, Upper Cont. Arm Shaft . . . . .	6.178
59. SHAFT PKG., Upper Cont. Arm . . . . .	6.164
60. NUT, Upper Cont. Arm to Frame Brkt. ( $\frac{1}{2}$ "—13) . . . . .	8.917
61. BOLT, Frt. Shk. Abs. to Lwr. Cont. Arm Nut . . . . .	N.S.



POWER STEERING GEAR ASSEMBLY

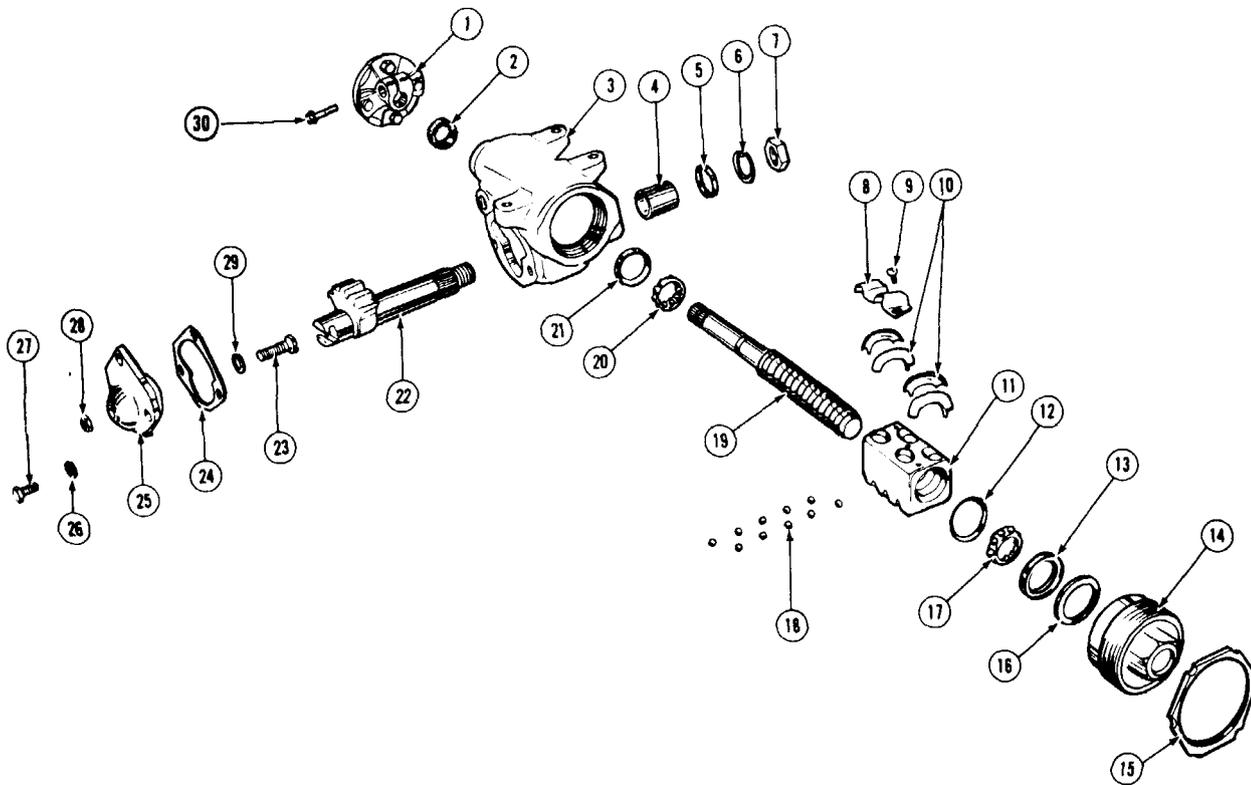
**POWER STEERING GEAR ASSEMBLY**

Key	Part Name	Group No.	Key	Part Name	Group No.
1	RIVET, Steering Shaft Coupling (Large) . . . . .	(A) N.S.	43	NUT, Pitman Shaft Gear Lash Adjuster . . . . .	6.822
2	REINFORCEMENT, Steering Gear Coupling . . . . .	(A) 6.525	44	SCREW & LOCKWASHER ASSY., Clamp to Rack (1/4"-28 x 5/16") . . . . .	(F) 8.907
3	COUPLING, Steering Shaft Flange . . . . .	(A) N.S.	45	CLAMP, Strg. Gear Ball Return Guide . . . . .	(F) 6.843
4	CABLE ASSY., Horn Ground Strip . . . . .	(A) N.S.	46	GUIDE, Strg. Gear Ball Return . . . . .	(F) 6.842
5	FLANGE, Steering Gear Shaft Lower . . . . .	(A) N.S.	47	BALL PKG., Recirculating (Bright Finish) (Selective) . . . . .	(F) 6.844
6	BOLT, Steering Gear Flange to Shaft Coupling . . . . .	(A) 6.525	48	BALL PKG., Recirculating (Black Finish) (Selective) . . . . .	(F) 6.844
7	NUT, Strg. Gear Worm Bearing Adjusting . . . . .	6.832	49	RACK, Piston . . . . .	(F) N.S.
8	RING, End Plug Oil Seal Retaining . . . . .	(B) 6.824	50	RING, Strg. Gear Power Cylinder Piston . . . . .	(F) 6.579
9	SEAL, End Plug Stub Shaft Oil . . . . .	(C) (B) N.S.	51	SEAL, Piston Ring Back-Up "O" Ring . . . . .	(F) 6.579
10	BEARING, Steering Gear Housing End Cover . . . . .	(B) 6.826	52	PLUG, Steering Gear Lower End . . . . .	6.824
11	PLUG, Housing Upper End Adjuster . . . . .	(B) N.S.	53	RING, Lower End Plug Retainer . . . . .	6.824
12	SPACER, Thrust Bearing . . . . .	(H) N.S.	54	SEAL, Steering Gear End Cover "O" Ring . . . . .	6.825
13	SPRING, Spool Valve . . . . .	(D) 6.552	55	PLUG, Rack Piston End . . . . .	6.586
14	SPOOL, Valve . . . . .	(D) N.S.	56	BEARING ASSY., Pitman Shaft Needle . . . . .	(H) 6.786
15	SLEEVE, Torsion Bar . . . . .	(D) N.S.	57	SEAL, Strg. Gear Pitman Shaft Oil . . . . .	(L) 6.855
16	PIN, Torsion Bar . . . . .	(D) N.S.	58	WASHER, Pitman Shaft Seal Back-Up . . . . .	(L) 6.855
17	SHAFT, Stub . . . . .	(D) N.S.	59	SEAL, Strg. Gear Pitman Shaft Oil—Double Lip . . . . .	(L) 6.855
18	BEARING, Torsion Bar . . . . .	(D) N.S.	60	WASHER, Pitman Shaft Seal Back-Up . . . . .	(L) 6.855
19	BODY, Valve . . . . .	(D) N.S.	61	RING, Pitman Shaft Seal Retaining . . . . .	6.856
20	SLEEVE, Valve Body . . . . .	(D) N.S.	62	LOCKWASHER, Pitman Arm (7/8") . . . . .	N.S.
21	BAR, Torsion . . . . .	(D) N.S.	63	NUT, Steering Gear Pitman Arm (7/8"-14) . . . . .	6.861
22	PIN, Cap to Torsion Bar . . . . .	(D) N.S.	64	HOUSING, Steering Gear . . . . .	6.803
23	CAP, Valve Body . . . . .	(D) N.S.	65	BALL, Oil Passage Plug (5/16" dia.) . . . . .	(H) 8.899
24	SEAL, Valve Assy. Oil Ring Back-Up "O" Ring . . . . .	(E) (D) N.S.	66	RACE, Lower Thrust Bearing . . . . .	(G) N.S.
25	SEAL, Valve Assy. Oil Ring Back-Up "O" Ring . . . . .	(E) (D) N.S.	67	BEARING, Lower Thrust . . . . .	(G) N.S.
26	SEAL, Valve Assy. Oil Ring Back-Up "O" Ring . . . . .	(E) (D) N.S.	68	RING, Valve Assy. to Housing . . . . .	(E) (D) N.S.
27	PIN, Valve Body Drive . . . . .	(F) N.S.	69	RING, Valve Assy. to Housing . . . . .	(E) (D) N.S.
28	WORM, Steering . . . . .	(F) N.S.	70	RING, Valve Assy. to Housing . . . . .	(E) (D) N.S.
29	RACE, Lower Thrust Bearing . . . . .	(G) N.S.	71	SEAL, Torsion Bar Cap to Worm "O" Ring . . . . .	(D) N.S.
30	CONNECTOR, Hose Fitting to Hsg. (1/4" I.D. x 17/32" O.D.) . . . . .	(H) 6.673	72	PIN, Valve Body to Cap . . . . .	(D) N.S.
31	CONNECTOR, Hose Fitting to Hsg. (9/32" I.D. x 39/64" O.D.) . . . . .	(H) 6.673	73	SLEEVE, Valve Body . . . . .	(D) N.S.
32	GEAR, Pitman Shaft . . . . .	(J) N.S.	74	PIN, Spool Drive . . . . .	(D) N.S.
33	SPRING, Lash Adjuster . . . . .	(J) N.S.	75	SEAL, Torsion Bar to Stub Shaft "O" Ring . . . . .	(D) N.S.
34	WASHER, Lash Adjuster Spring . . . . .	(J) N.S.	76	"O" RING, Strg. Gear Valve Spool Dampener . . . . .	(D) 6.552
35	ADJUSTER, Lash . . . . .	(J) N.S.	77	SEAL, Adjusting Plug to Housing "O" Ring . . . . .	(C) (B) N.S.
36	WASHER, Lash Adjuster Thrust . . . . .	(J) N.S.	78	RETAINER, Upper Thrust Bearing . . . . .	(H) N.S.
37	RETAINER, Lash Adjuster . . . . .	(J) N.S.	79	RACE, Upper Thrust Bearing—Lower . . . . .	(H) N.S.
38	SEAL, Side Cover to Housing "O" Ring . . . . .	6.809	80	BEARING, Valve Assy., Upper Thrust . . . . .	(H) N.S.
39	BUSHING, Housing Side Cover . . . . .	(K) N.S.	81	RACE, Upper Thrust Bearing—Upper . . . . .	(H) N.S.
40	COVER, Housing Side . . . . .	(K) N.S.	82	BEARING, Stud Shaft Needle . . . . .	(B) N.S.
41	LOCKWASHER, Cover to Housing (3/8" med.) . . . . .	8.931	83	BOLT, Strg. Shaft Coupling to Upper Flange . . . . .	(A) N.S.
42	BOLT, Cover to Housing (3/8"-16 x 1") . . . . .	8.900	84	REINFORCEMENT, Steering Gear Coupling . . . . .	(A) 6.525
			85	WASHER, Strg. Gear Shaft Flange Bolt . . . . .	(A) 6.525
			86	RIVET, Steering Shaft Coupling (Small) . . . . .	(A) N.S.
			87	RING, Rack Piston Stop-Snap . . . . .	6.806

THE PARTS INDICATED WITH LETTERS ARE SERVICED IN THE FOLLOWING PACKAGES OR UNITS:

(SOME PARTS MAY BE SERVICED IN TWO DIFFERENT PACKAGES)

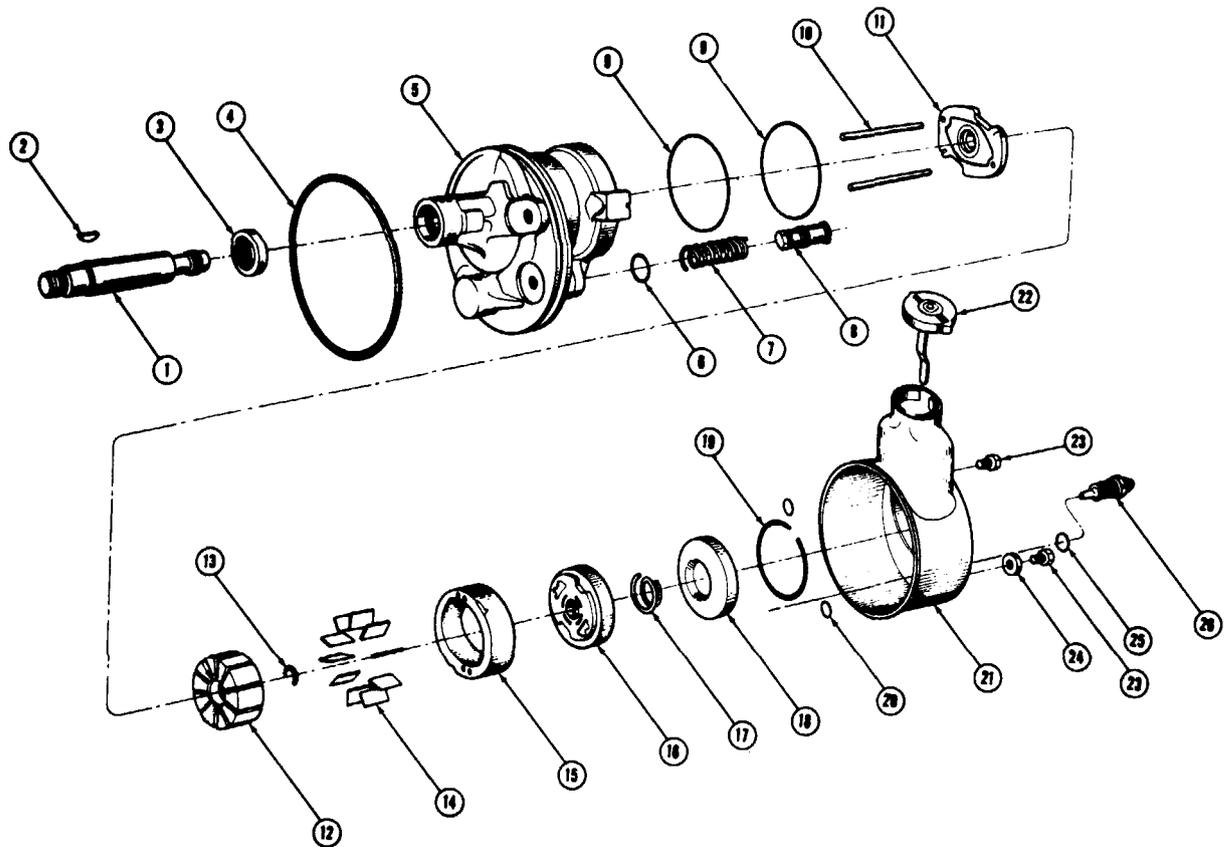
A	FLANGE ASSY., Steering Gear Lower . . . . .	6.525
B	PLUG ASSY., Strg. Gear Upper End Adjuster . . . . .	6.830
C	SEAL KIT, Steering Gear Adjuster Plug . . . . .	6.840
D	VALVE ASSY., Steering Gear (Hyd.) w/Pin . . . . .	6.550
E	RING KIT, Steering Gear Valve . . . . .	6.552
F	RACK, Piston & Worm Assy., Steering Gear . . . . .	6.586
G	BEARING KIT: Lower . . . . .	6.835
H	BEARING KIT, Upper . . . . .	6.835
J	SHAFT ASSY., Steering Gear Pitman . . . . .	6.850
K	COVER ASSY., Steering Gear Housing Side . . . . .	6.807
L	SEAL & WASHER KIT . . . . .	6.855



**STANDARD STEERING GEAR**

Key	Description	Group
1	Flange Assy., Steering Gear —V/ith Coupling—	6.525
2	Seal, Steering Shaft—1967-69	6.840
	—1970-73	6.840
3	Housing Assy., Steering Gear	6.803
4	Bushing, Pitman Shaft	6.786
5	Seal and Retainer, Steering Gear Pitman Shaft—1967-69	6.855
	—1970-73	6.855
6	Washer — 7/8	S.S.
7	Nut, Steering Gear Pitman Arm	6.861
8	Clamp	*N.S.S.
9	Bolt and Washer	*N.S.S.
10	Guide	*N.S.S.
11	Nut Kit, Steering Gear Worm Ball	6.841
12	Retainer, Steering Gear Worm Thrust Adjuster Lower Bearing	6.830
13	Cup or Race, Steering Gear Worm Thrust Bearing	6.835
14	Adjuster Assy., Steering Gear Worm Thrust Bearing—1967-70	6.830
	—1971-73	6.830
15	Nut, Steering Gear Worm Bearing Adjuster	6.832
16	Spring, Part of Item #14	N.S.S.
17	Bearing, Steering Gear—Thrust	6.835
18	Ball Package, Steering Gear Worm — .28125 Dia.	6.844

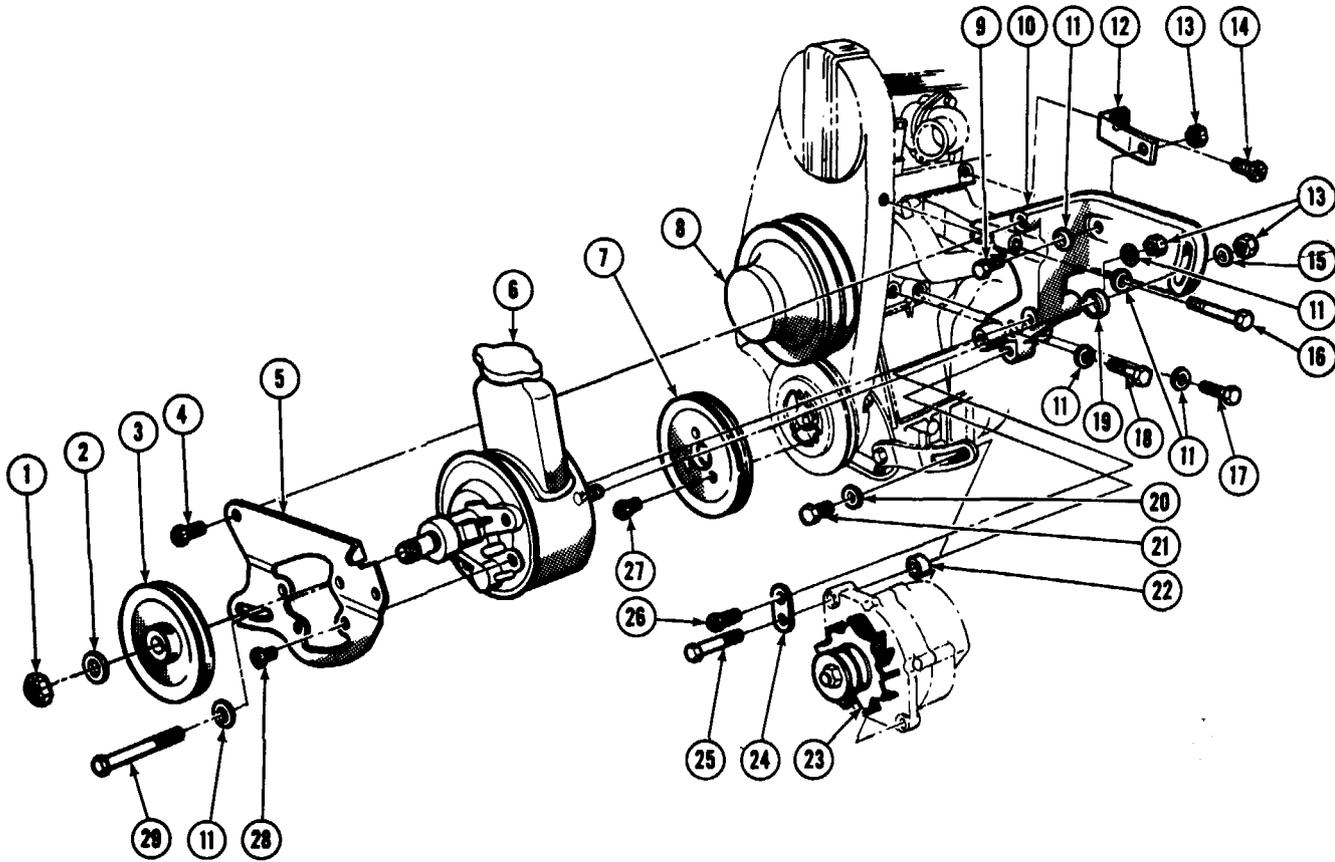
Key	Description	Group
19	Shaft Assy., Steering Gear—1967-69	6.524
	—1970-73	6.524
20	Bearing, Steering Gear—Thrust	6.835
21	Cup or Race, Steering Gear Housing	6.835
22	Shaft, Steering Gear Pitman	6.850
23	Screw, Steering Gear Lash Adjuster	6.822
24	Gasket, Housing Side Cover	6.809
25	Cover, Housing Side	6.807
26	Washer — 3/8	S.S.
27	Bolt 3/8-16x3/4	S.S.
28	Nut 7/16-20	S.S.
29	Shim Package, Steering Gear Lash Adjuster	6.828
30	Bolt, Steering Gear Lower Flange to Shaft Clamping—1967-69	6.525
	—1970-73	6.525
	*Part of Guide and Clamp Kit, Steering Gear Ball Return	6.842



**POWER STEERING PUMP**

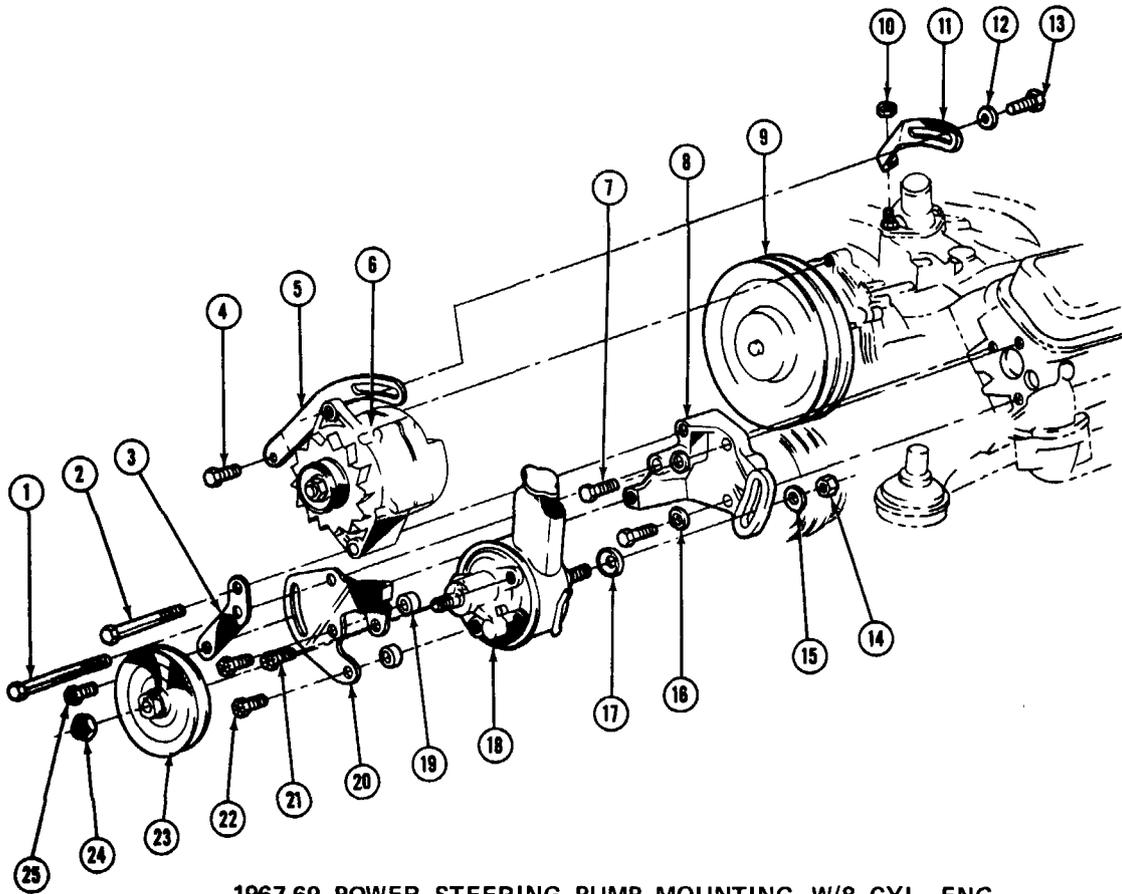
Key	Description	Group
1	Shaft, Power Steering Gear Oil Pump Drive	6.614
2	Key, Pulley to Shaft—1967-69	6.655
	—1970-73	6.655
3	Seal, Power Steering Gear Oil Pump Shaft	6.617
4	Seal, Power Steering Gear Oil Pump Reservoir "O" Ring	6.635
5	Body or Housing, Power Steering Gear Oil Pump	6.608
6	Seal, Power Steering Gear Elbow to Valve Housing—to Reservoir	6.674
7	Spring, Power Steering Gear Oil Pump—Flow Control	6.612
8	Valve Assy., Power Steering Gear Oil Flow Control	6.624
9	Seal, Power Steering Pump End and Pressure Plate	6.609
10	Pin, Power Steering Pump Ring Dowel—1967-69	6.608
	—1970-73	6.608
11	Plate, Power Steering Gear Oil Pump—Thrust	6.612
12	Rotor, Power Steering Gear Oil Pump	6.610
13	Ring, Power Steering Gear Oil Pump Shaft Retainer—1967-68	6.616
	—1969-73	6.616
14	Vane Kit, Power Steering Gear Oil Pump	6.610

Key	Description	Group
15	Ring, Power Steering Gear Oil Pump Rotor	6.611
16	Plate, Power Steering Gear Oil Pump—Pressure	6.612
17	Spring, Power Steering Gear Oil Pump—Pressure Plate—1967-69	6.612
	—1970-73	6.612
18	Plate, Power Steering Pump Housing End—1967-69	6.609
	—1970-73	6.609
19	Ring, Power Steering Gear End Plate Retainer	6.609
20	Seal, Power Steering Pump Reservoir	6.635
21	Reservoir Assy., Power Steering Gear Oil Pump	6.635
22	Cap, Power Steering Gear Oil Pump Reservoir Filler	6.635
23	Bolt, 3/8-16 x 3/4 Hex.	S.S.
24	Spacer, Cover Bolt	N.S.
25	Seal, Power Steering Gear Elbow to Valve Housing—to Pump Housing "O" Ring	6.674
26	Fitting and Orifice, Power Steering Gear Oil Pump	6.673
	*Also part of "Seal Kit, power steering gear oil pump end group 6.609	6.609
	%Also part of "Ring, Rotor and Vane Kit, power steering gear oil pump" group 6.610	6.610

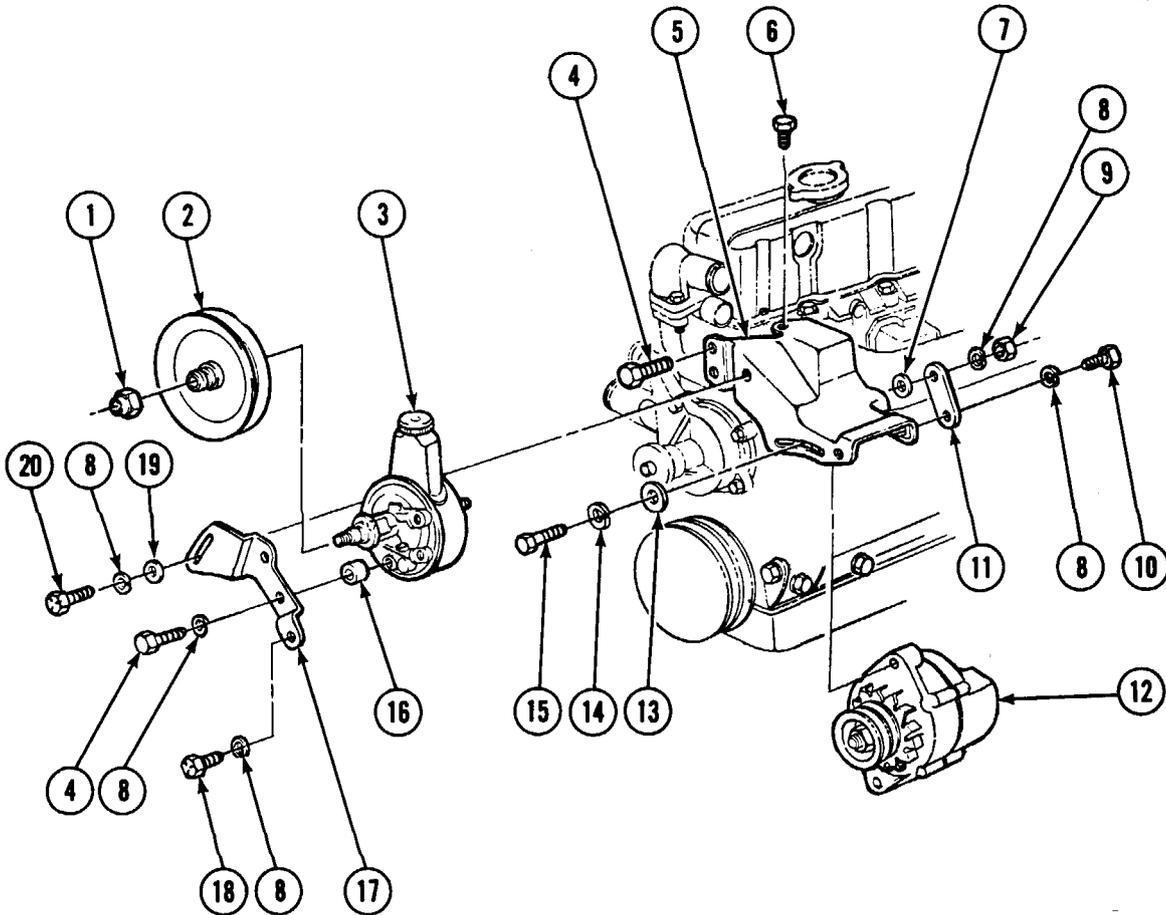


**1967-69 O.H.C. 6-CYL. ENGINE POWER STEERING PUMP MOUNTING**

Key	Part Name	Group No.
1	NUT, Pulley to Pump (9/16"-18)	6.655
2	WASHER, Strg. Pump Pulley	6.655
3	PULLEY, Power Steering Pump	6.655
4	BOLT, Delcotron Brkt. Ext. Plate to Brkt. (3/8"-16 x 1")	8.900
5	SUPPORT, Power Steering Pump	6.606
6	PUMP ASM., Steering	6.605
7	PULLEY, Crankshaft	0.659
8	PULLEY, Water Pump and Fan	1.062
9	BOLT, Pump Brkt. Brace to Brkt. (3/8"-16 x 1 1/2")	8.900
10	BRACKET, Pump and Delcotron Mtg.	6.606
11	WASHER, Pump Supt. to Brkt. or Cyl.	6.606
12	BRACE, Power Strg. or Air Pump Brkt. to Head	6.606
13	NUT, Delcotron Belt Adj. Rear Strap (3/8"-16)	8.915
14	BOLT, Pump Front Supt. to Mtg. Plate (3/8"-16 x 7/8")	8.900
15	WASHER, Pump to Mtg. Brkt. (13/32" x 7/8" x 5/32")	6.606
16	BOLT, Pump and Delcotron Mtg. Brkt. to Head (3/8"-16 x 3")	8.900
17	BOLT, Delcotron Mtg. Brkt. to Cyl. Block (3/8"-16 x 1 1/4")	8.900
18	BOLT, Pump and Delcotron Mtg. to Cyl. Block (3/8"-16 x 1 7/8")	8.900
19	WASHER, Pump to Brkt. - (1 3/16" x 3/8" x 3/16")	6.606
20	WASHER, Delcotron Adj. Strap to Delcotron	2.317
21	BOLT, Delcotron to Adj. Strap (5/16"-18 x 1")	8.900
22	SPACER, Delcotron to Power Steering Brkt. (13/32" x 3/4" x 5/8")	2.277
23	DELCO TRON ASM.	2.275
24	PLATE, Delcotron Brkt. Ext.	2.277
25	BOLT, Delcotron to Power Steering Brkt. (3/8"-16 x 3 1/2")	8.900
26	BOLT, Plate to Mtg. Brkt. (3/8"-16 x 1")	8.900
27	BOLT, Crankshaft Pulley (3/8"-16 x 1 1/2")	8.900
28	BOLT, Pump Asm. to Frt. Supt. (3/8"-16 x 3/4")	8.900
29	BOLT, Pump Supt. to Brkt. (3/8"-16 x 3 3/4")	8.900

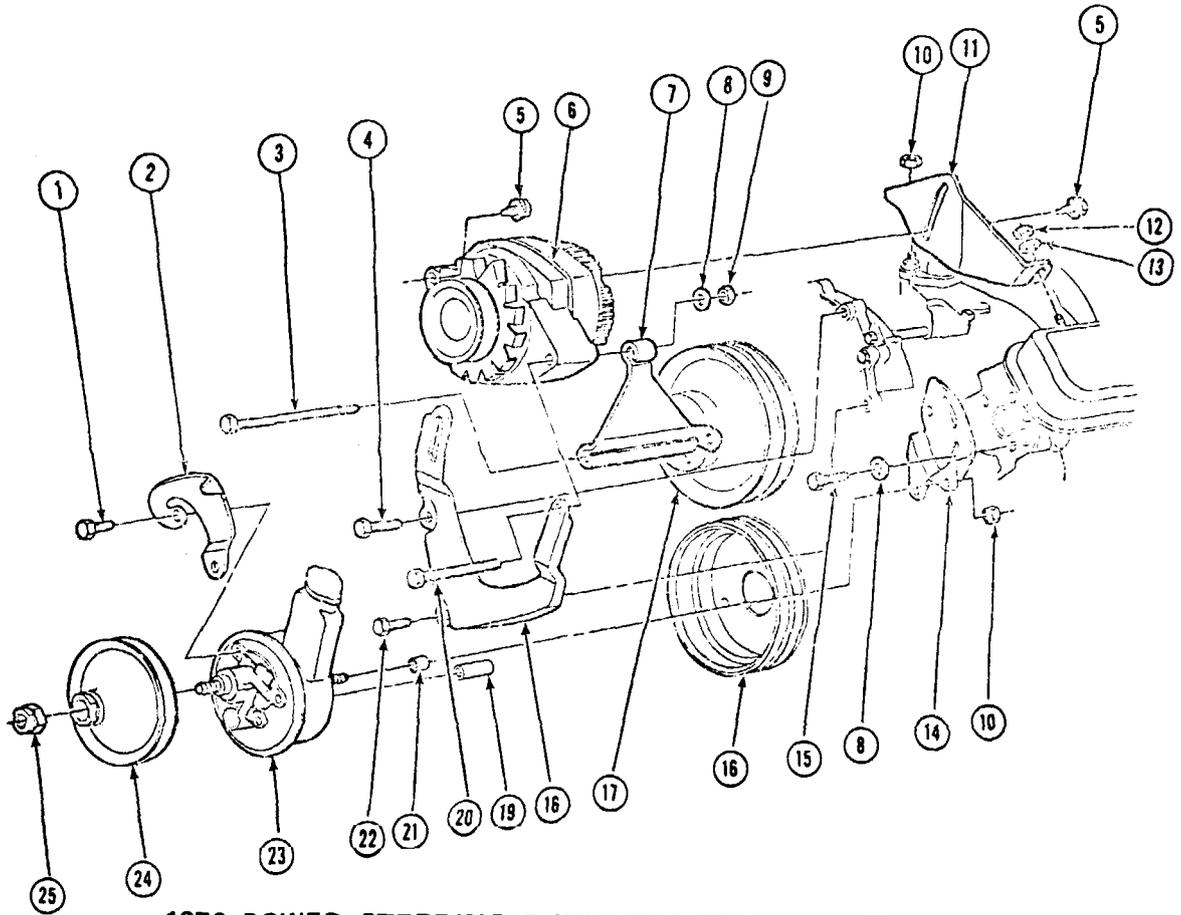

**1967-69 POWER STEERING PUMP MOUNTING—W/8 CYL. ENG.**

Key	Part Name	Group No.
1	BOLT, Mounting Plate to Cyl. Head (3/8" - 16 x 5-1/2")	8.900
2	BOLT, Bracket to Cylinder Head (3/8" - 16 x 3-1/4")	8.900
3	BRACE, Alternator Pivot	2.277
4	BOLT, Strap to Water Pump & Timing Chain Cover (5/16" - 18 x 1-3/8")	N.S.
5	STRAP, Alternator Adjusting - Front	2.317
6	DELCO TRON ASSEMBLY	2.275
7	BOLT, Bracket to Cyl. Head (3/8" - 16 x 1-7/8")	8.900
8	BRACKET, Steering Pump Mounting	6.606
9	PULLEY, Water Pump & Fan	1.062
10	NUT, Strap to Inlet Stud (3/8" - 16)	8.915
11	STRAP, Alternator Adjusting - Rear	2.317
12	WASHER, Adjusting Strap to Alternator (11/32" I.D. x 3/4" O.D. x 3/32")	2.317
13	BOLT, Strap to Alternator (5/16" - 18 x 1-1/4")	8.900
14	NUT, Pump to Bracket (3/8" - 16)	8.915
15	WASHER, Pump to Mounting Bracket (13/32" I.D. x 7/8" O.D. x 5/32")	6.606
16	WASHER, Pump Bracket to Cyl. Head (13/32" I.D. x 3/4" O.D. x 1/8")	6.606
17	WASHER, Pump to Bracket-Cup (3/8" I.D. x 1-3/16" O.D. x 3/16")	6.606
18	PUMP ASM., Power Steering	6.605
19	SPACER, Pump to Mounting Plate	6.606
20	PLATE, Steering Pump Mounting	6.606
21	BOLT, Pump to Plate (3/8" - 16 x 3/4")	8.900
22	BOLT, Pump to Plate (3/8" - 16 x 1-1/8")	8.900
23	PULLEY, Steering Pump	6.655
24	NUT, Steering Pump Pulley	6.655
25	BOLT, Plate to Bracket (3/8" - 16 x 1-3/8")	8.900



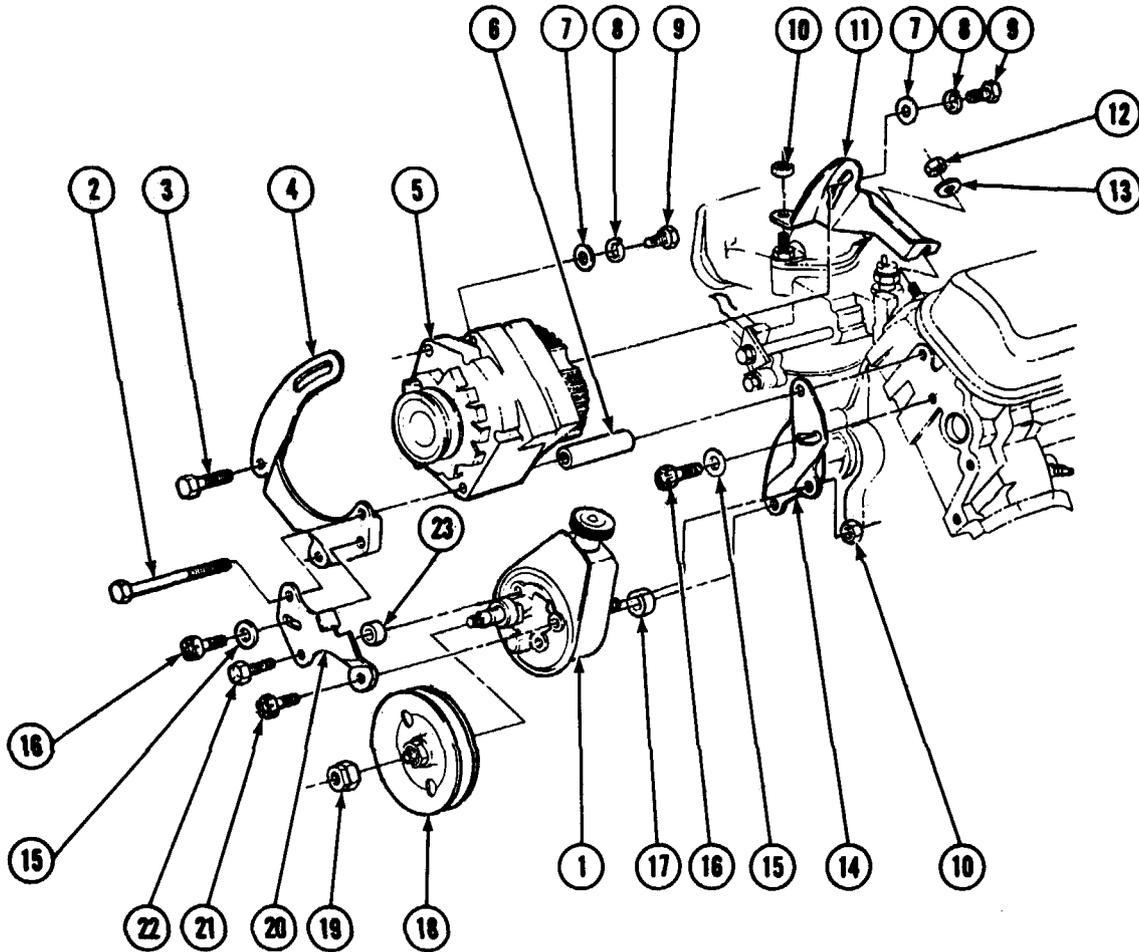
**1970-72 POWER STEERING PUMP MOUNTING—6 CYL. ENG.**

Key	Part Name	Group No.
1	NUT, Power Steering Pump Pulley Attaching	6.655
2	PULLEY, Power Steering Pump	6.655
3	PUMP ASM., Power Steering	6.605
4	BOLT, Bracket to Cyl. Head (3/8"-16 x 1")	8.900
5	BRACKET, Power Steering Pump Mtg.	6.606
6	BOLT, Bracket to Cyl. Head (3/8"-16 x 5/8")	8.900
7	WASHER, Rear Support to Bracket (3/8" x 1")	8.929
8	WASHER, Rear Support to Bracket Lock (3/8")	8.931
9	NUT, Bracket to Pump (3/8"-16)	8.915
10	BOLT, Rear Support to Bracket (3/8"-16 x 1")	8.900
11	SUPPORT, Pump to Bracket-Rear	6.606
12	DELCOTRON	2.275
13	WASHER, Delcotron to Bracket (5/16")	8.929
14	LOCKWASHER, Delcotron to Bracket (5/16")	8.931
15	BOLT, Delcotron to Bracket Mtg. (5/16"-18 x 1")	8.900
16	SPACER, Front Support to Pump	6.606
17	SUPPORT, Pump to Bracket-Front	6.606
18	BOLT, Front Support to Mtg. Bracket (3/8"-16 x 3/4")	8.900
19	WASHER, Frt. Support to Mtg. Bracket Plain (3/8")	8.929
20	BOLT, Front Support to Mtg. Bracket (3/8"-16 x 7/8")	8.900



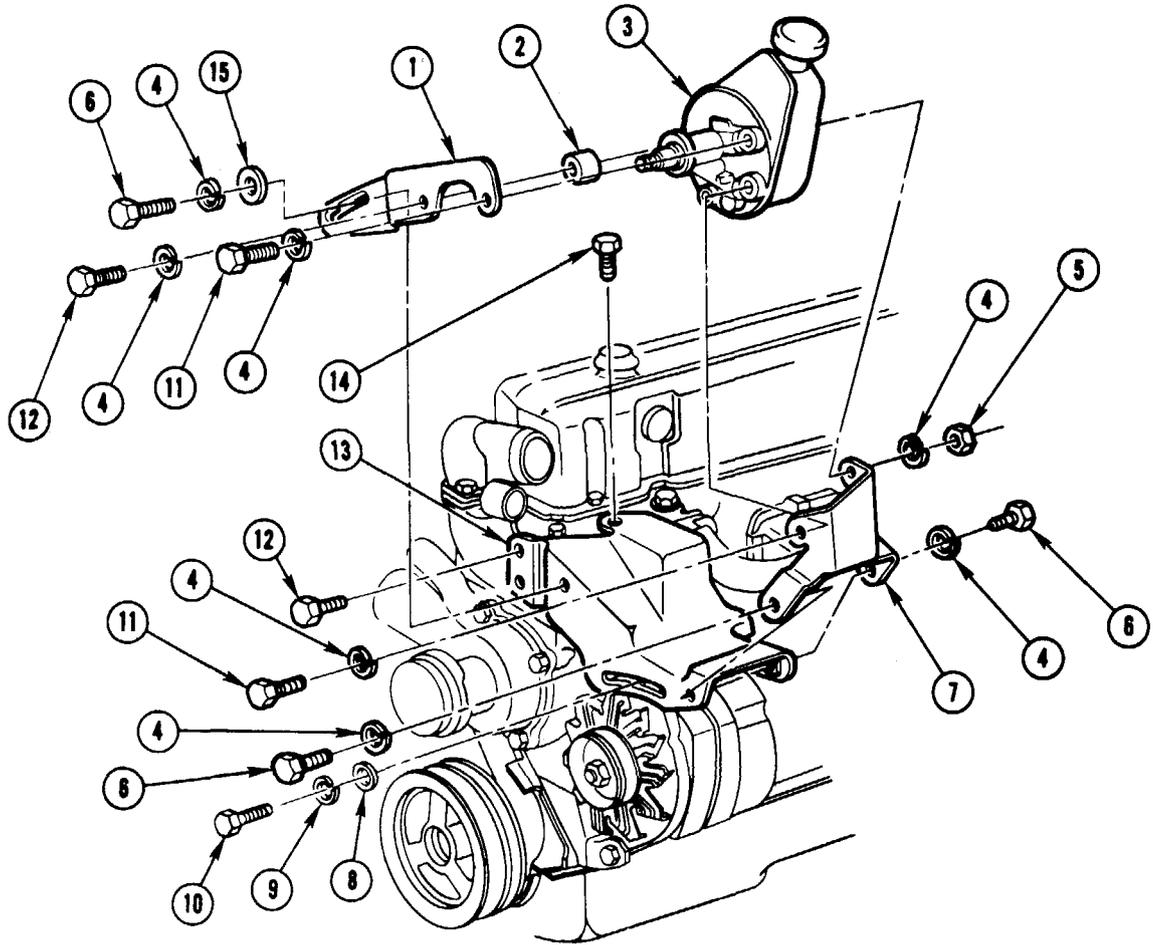
**1970 POWER STEERING PUMP MOUNTING — 8 CYL. ENG.**

1 — BOLT, Mtg. Plate to Pump (3/8"-16 x 3/4") .....	8.900
2 — PLATE, Pump Mtg. — Front .....	6.606
3 — BOLT, Plate & Pivot to Cyl. Head (3/8"-16 x 5-3/8") .....	8.900
4 — BOLT, Plate to Cover (5/16"-18 x 1-1/2") .....	8.900
5 — SCREW (5/16"-18 x 7/8") .....	8.977
6 — DELCOTRON .....	2.275
7 — PIVOT, Pump Mounting .....	6.606
8 — WASHER, Pivot to Delcotron (3/8") .....	8.929
9 — NUT, Pivot to Delcotron (3/8"-16) .....	8.915
10 — NUT, Brace to Bolt (3/8"-16) .....	8.915
11 — BRACE, Delcotron Mtg. — Rear .....	2.277
12 — NUT, Brace to Cyl. Head (5/16"-18) .....	8.915
13 — WASHER, Brace to Cyl. Head (5/16") .....	8.929
14 — PLATE, Pump Mtg. — Rear .....	6.606
15 — BOLT, Rear Pump Plate to Cyl. Head (3/8"-16 x 7/8") .....	8.900
16 — PULLEY, Harmonic Balancer .....	0.659
17 — PULLEY, Water Pump and Fan .....	1.062
18 — PLATE, Pump Mtg. — Front .....	6.606
19 — SPACER, Pump to Brace .....	6.606
20 — BOLT, Front Brace to Cover (3/8"-16 x 3-3/4") .....	8.900
21 — SPACER, Pump Adjusting (11/16" thick) .....	6.606
22 — BOLT, Front Brace to Cover .....	N.S.
23 — PUMP ASM., Power Steering .....	6.605
24 — PULLEY, Pump .....	6.655
25 — NUT, Pulley to Pump .....	6.655



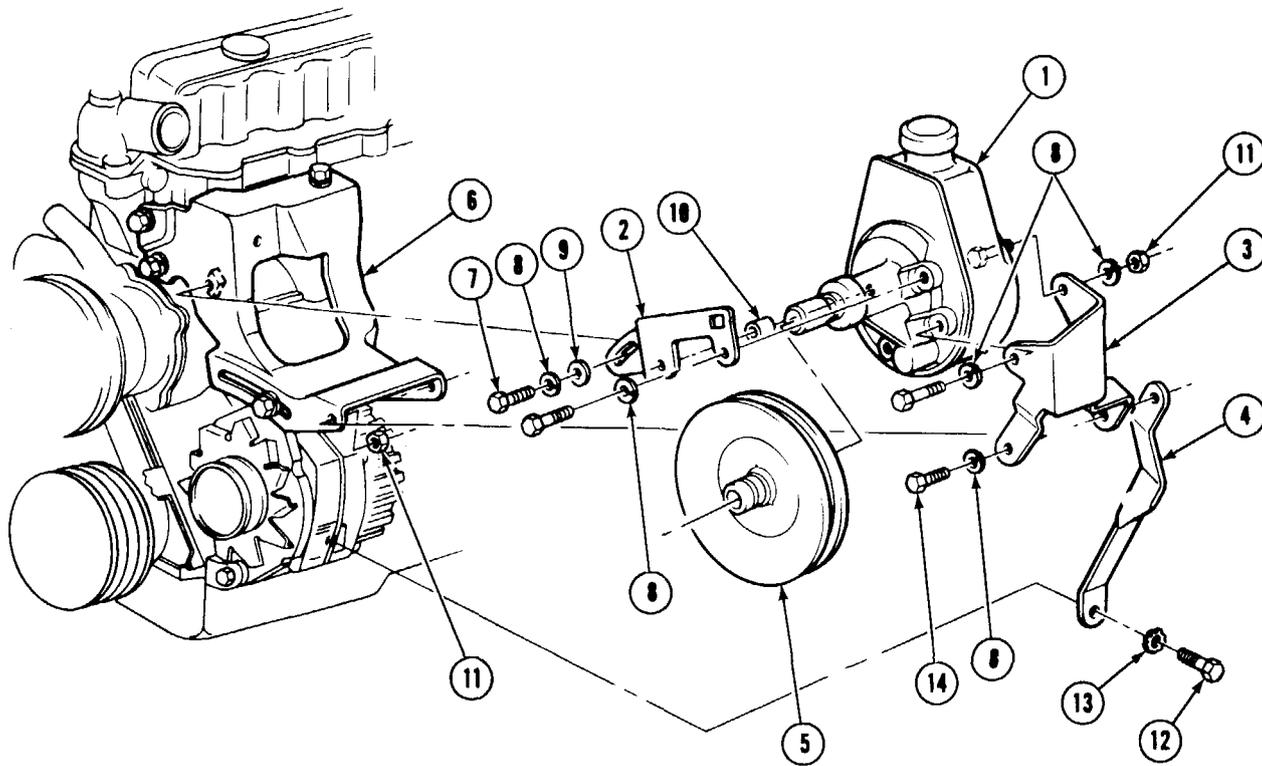
**1971-76 POWER STEERING PUMP MOUNTING—8 CYL. ENG.**

Key	Part Name	Group No.
1	PUMP ASM., Steering Gear Oil	6.605
2	BOLT, Alt. & Pump Plates to Head (3/8"-16 x 6 1/16")	2.275
3	BOLT, Alt. to Water Pump & Timing Chain Cover (5/16"-18 x 1 1/2")	8.900
4	PLATE ASM., Alt. Mtg.	2.277
5	ALTERNATOR ASM.	2.275
6	SPACER, Alt. & P.S. Pump Plates to Head	2.277
7	WASHER, Alt. to Mtg. Plate (5/16" Flat)	8.929
8	LOCKWASHER, Alt. to Mtg. Plate & Brace (5/16 Med.)	8.931
9	BOLT, Alt. to Mtg. Plate & Brace (5/16"-18 x 1")	8.900
10	NUT, Alt. Rear Brace to Water Outlet Fitting Bolt (3/8"-16)	8.915
11	BRACE, Alt. Rear	2.277
12	NUT, Alt. Rear Brace to Intake Manifold (5/16"-18)	8.915
13	WASHER, Alt. Adj. Strap	2.317
14	PLATE, Steering Pump - Rear	6.606
15	WASHER, Steering Pump Support to Brkt or Head	6.606
16	BOLT, Steering Pump Frt. Plate Adj. (Locking Hd.)	8.900
17	SPACER, Steering Pump to Brkt. - Lower	6.606
18	PULLEY, Steering Pump	6.655
19	NUT, Steering Pump Shaft to Pulley (9/16"-18 Spec. Lock)	8.917
20	PLATE, Steering Pump Mtg. - Front	6.606
21	BOLT, Steering Front Pump Plate to Pump (3/8"-16 x 3/4" Lock)	8.900
22	BOLT, Steering Front Pump Plate to Pump (Use w/Spacer) (3/8"-16 x 1 1/4")	8.900
23	SPACER, Steering Frt. Pump Plate to Pump Body	N.S.



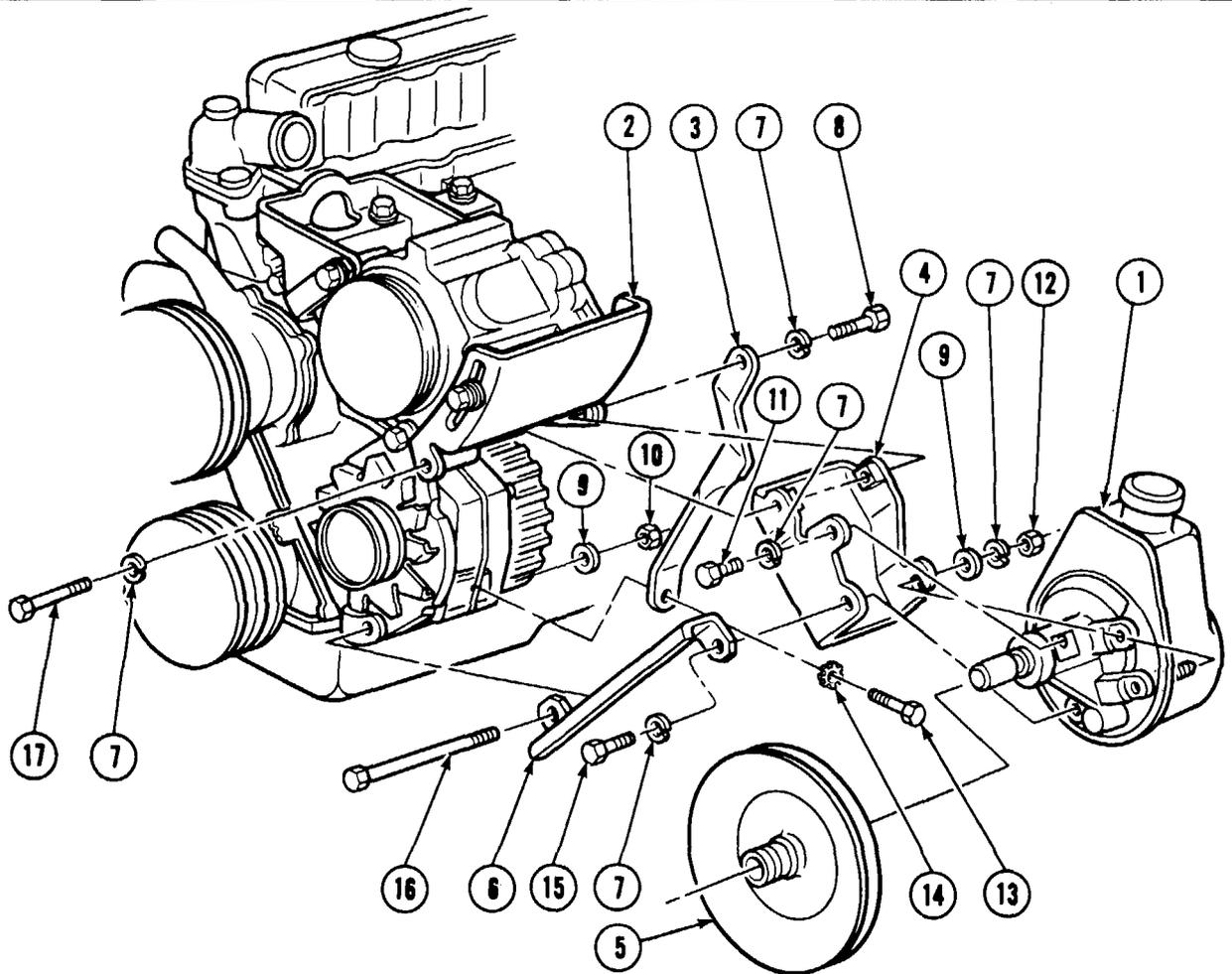
**1973-74 6 CYL. ENGINE POWER STEERING PUMP MOUNTING**

Key	Part Name	Group No.
1	SUPPORT, Strg. Pump-Front	6.606
2	SPACER, Strg. Pump Frt. Supt. to Pump	6.606
3	PUMP ASM.	6.605
4	LOCKWASHER (3/8")	8.931
5	NUT (3/8"-16)	8.917
6	BOLT (3/8"-16 x 1")	8.900
7	SUPPORT, Strg. Pump	6.606
8	WASHER (11/32" I.D. x 3/4" O.D.)	8.929
9	LOCKWASHER (5/16")	8.931
10	BOLT (5/16"-18 x 1")	8.900
11	BOLT (3/8"-16 x 7/8")	8.900
12	BOLT (3/8"-16 x 1 1/8")	8.900
13	BRACKET, Strg. Pump & Alt. Mtg.	6.606
14	BOLT (3/8"-16 x 5/8" Washer Head)	6.606



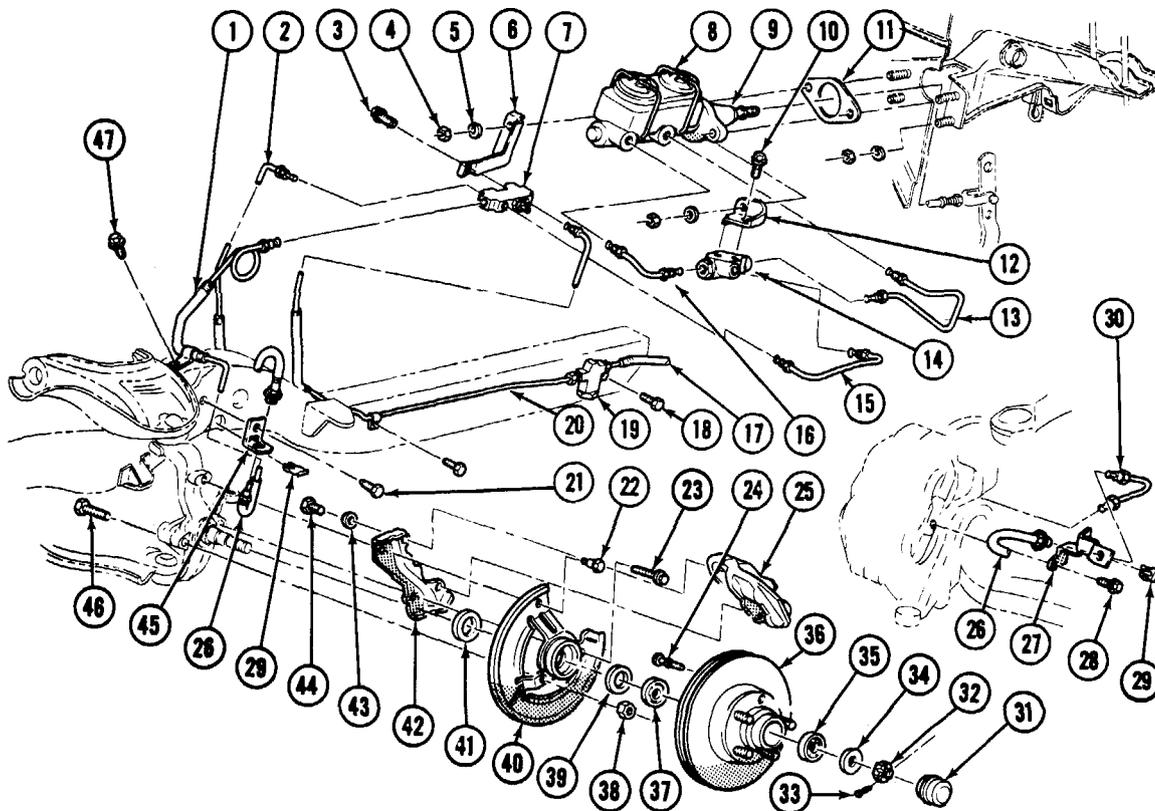
**1975-76 6 CYL. ENG.  
POWER STEERING PUMP MOUNTING—WITH A.C. EXC. A.I.R.**

Key	Part Name	Group No.
1	PUMP ASM., Power Steering	6.605
2	SUPPORT, Pump-Front	6.606
3	SUPPORT, Pump-Lower	6.606
4	BRACE, Pump	6.606
5	PULLEY, Steering Pump	6.655
6	BRACKET ASM., Alternator & Pump Mtg.	6.606
7	BOLT, Supt. to Brkt. (3/8"-16 x 7/8")	8.900
8	LOCKWASHER, Supt. to Brkt. (3/8")	8.931
9	WASHER, Supt. to Brkt. (13/32" I.D. x 3/4" O.D.)	8.929
10	SPACER, Supt. to Pump	6.606
11	NUT, Pump to Supt. (3/8"-16)	8.915
12	BOLT, Brace to Alt. Brkt. (3/8"-16 x 1-1/2")	8.900
13	LOCKWASHER, Brace to Alt. Brkt. (3/8" Ext.)	8.932
14	BOLT, Supt. to Brkt. (3/8"-16 x 1-1/4")	8.900



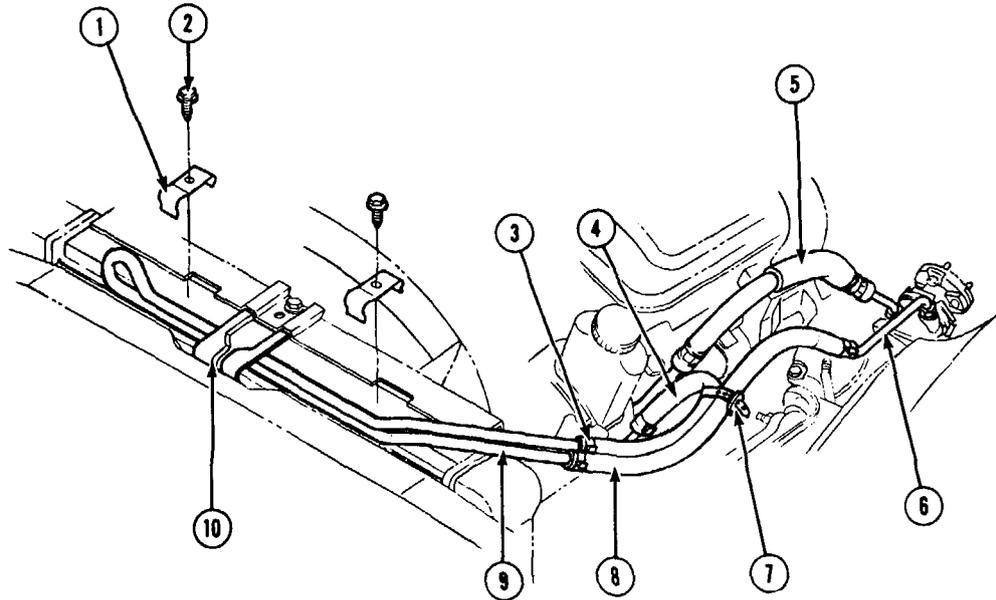
**1975-76 6 CYL. ENG. POWER STEERING  
PUMP MOUNTING — WITH A.I.R. & A.C.**

Key	Part Name	Group No.
1	PUMP ASM., Power Steering	6.605
2	BRACKET, A.I.R. Pump Mtg.-Lower	3.655
3	BRACE, Pump	6.606
4	SUPPORT ASM., Pump	6.606
5	PULLEY, Steering Pump	6.655
6	BRACE, Pump-Front	6.606
7	LOCKWASHER, Brace to Pump (3/8")	8.931
8	BOLT, Brace to Pump (3/8"-16 x 1-1/4")	8.900
9	WASHER, Brace to Pump (13/32" I.D. x 3/4" O.D.)	8.929
10	NUT, Brace to Pump (3/8"-16)	8.915
11	BOLT, Supt. to Pump (3/8"-16 x 3/4")	8.900
12	NUT, Pump to Supt. (3/8"-16)	8.915
13	BOLT, Brace to Alt. Brkt. (3/8"-16 x 1-1/2")	8.900
14	LOCKWASHER, Brace to Alt. Brkt. (3/8" Ext.)	8.932
15	BOLT, Brace to Supt. (3/8"-16 x 3/4")	8.900
16	BOLT, Brace to Alt. Brkt. (3/8"-16 x 4-1/2")	N.S.
17	BOLT, Brkt. to Pump Brkt. (3/8"-16 x 2-1/8")	N.S.



**1967-68 FIREBIRD DISC BRAKE HUB AND DRUM**

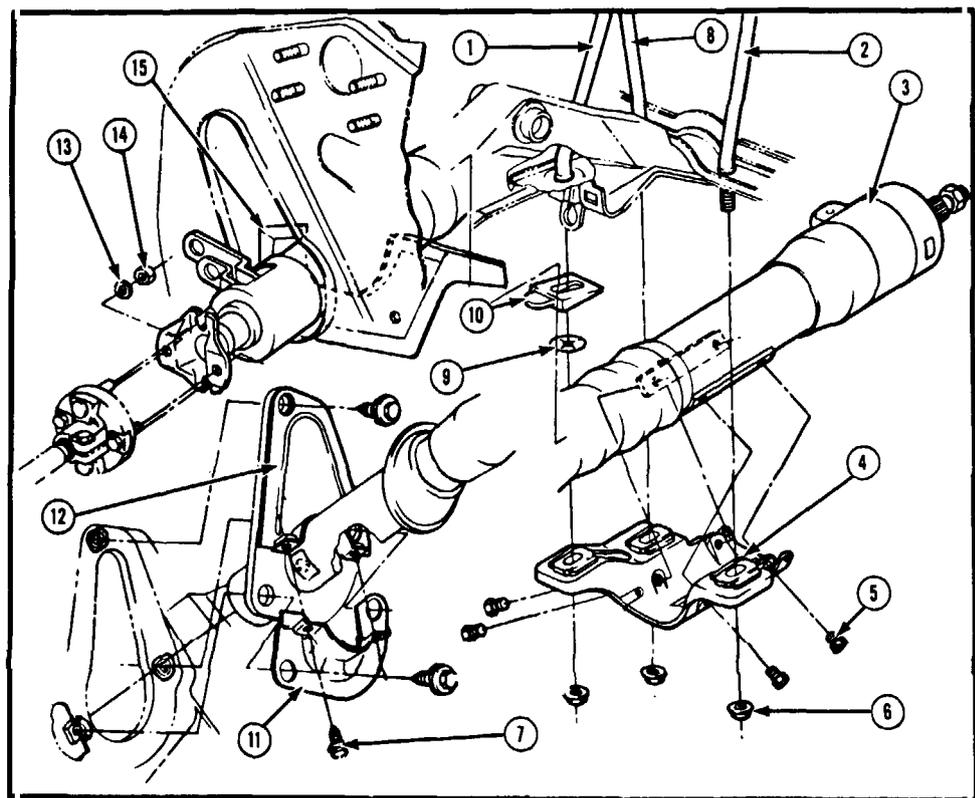
Key	Part Name	Group No.	Key	Part Name	Group No.
1	PIPE, Front Brake - L.H. (Exc. P.B.)	4.685	25	BRAKE ASM., Front Disc . . . . (Serviced by Components)	
2	PIPE, Front Brake - R.H. (Exc. P.B.)	4.685	26	HOSE ASM., Front Brake	4.680
3	SCREW & WASHER ASM., Switch to Brkt. (5/16"-18 x 5/8")	N.S.	27	BRACKET, Frt. Brake Hose to Brake Supt.	4.681
4	NUT, Cylinder to Bracket (3/8"-16)	8.915	28	SCREW, Brkt. to Brkt. Support Brkt. (5/16"-18 x 5/8")	8.977
5	LOCKWASHER, Cylinder to Bracket (3/8")	8.931	29	RETAINER, Brake Hose to Supt. Brkt.	4.681
6	BRACKET, Brake Pipe Dist. & Switch	4.874	30	PIPE, Front Brake Hose	4.685
7	DISTRIBUTOR & SWITCH ASM., Brake Pipe	4.874	31	CAP, Front Wheel Hub - Inner	6.330
8	CYLINDER ASM., Brake Master	4.650	32	NUT, Steering Knuckle Spindle (3/4"-20)	6.022
9	BOOT, Master Cyl. Push Rod	4.659	33	COTTER PIN, Strg. Knuckle Spindle Nut (1/8"-1")	8.938
10	SCREW & WASHER ASM., Metering Valve to Brkt.	N.S.	34	WASHER, Steering Knuckle Spindle	6.321
11	GASKET, Master Cylinder Mounting	4.648	35	BEARING ASM., Front Wheel - Outer	6.313
12	BRACKET, Front Brake Metering Valve	4.690	36	HUB & DISC ASM., Front Wheel	5.809
13	PIPE, Master Cyl. to Dist. & Switch - Rear	4.685	37	BEARING ASM., Front Wheel - Inner	6.311
14	VALVE, Front Brake Metering	4.690	38	NUT, Splash Shield to Knuckle (1/2"-20-300M)	8.917
15	PIPE, Frt. Brake Metering Valve to Dist. & Switch	4.685	39	SEAL ASM., Front Wheel Hub - Oil	6.326
16	PIPE, Master Cyl. to Brake Pressure Reg. Valve	4.685	40	SHIELD ASM., Front Disc Brake Splash	5.002
17	PIPE, Rear Brake Intermediate	4.685	41	GASKET, Frt. Disc Brake to Shield	5.002
18	SCREW, Valve to Frame (5/16"-18 x 9/16")	N.S.	42	BRACKET, Front Disc Brake Mounting	5.001
19	VALVE, Rear Brake Pressure Regulator	4.690	43	LOCKWASHER, Disc Brake to Mtg. Brkt. (7/16" Heavy)	8.931
20	PIPE, Rear Brake - Front	4.685	44	BOLT, Disc Brake to Mtg. Brkt. (7/16"-14 x 1 1/4"-300M)	8.900
21	SCREW, Bracket to Frame (5/16"-18 x 3/4")	8.977	45	BRACKET, Frt. Brake Hose Frame	4.681
22	BOLT, Splash Shield & Brkt. to Knuckle (9/16"-18 x 1 1/4")	5.002	46	BOLT, Splash Shield to Knuckle (1/2"-20 x 2 1/4")	8.900
23	BOLT, Splash Shield & Brkt. to Knuckle (1/2"-20 x 2 3/4")	8.900	47	SCREW, Pipe Clip to Frame (#10-16 x 1/2")	8.977
24	BOLT, Front Wheel Hub	6.335			



**1968 FIREBIRD POWER STEERING PUMP OIL COOLER**

Key	Part Name	Group No.	Key	Part Name	Group No.
1	CLAMP, Pipe to Rad. . . . .	6.602	5	HOSE, Steering Gear Oil Pressure . . . . .	6.670
2	SCREW, Oil Cooler Pipe Clip to Radiator (10-16 x 1/2 Hex. Hd.) . . . . .	8.977	6	PIPE, Power Steering Return Line Hose . . . . .	6.671
3	CLAMP, Steering Hose to Pipe . . . . .	N.S.	7	STRAP, Power Steering Hose Binding . . . . .	N.S.
4	HOSE, Steering Gear Oil Return - Cooler Pipe to Pump . . . . .	6.602	8	HOSE, Power Steering Return . . . . .	6.671
			9	PIPE, Power Steering Oil Cooler . . . . .	6.602
			10	BRACKET ASM., Radiator Fan Shroud . . . . .	1.277

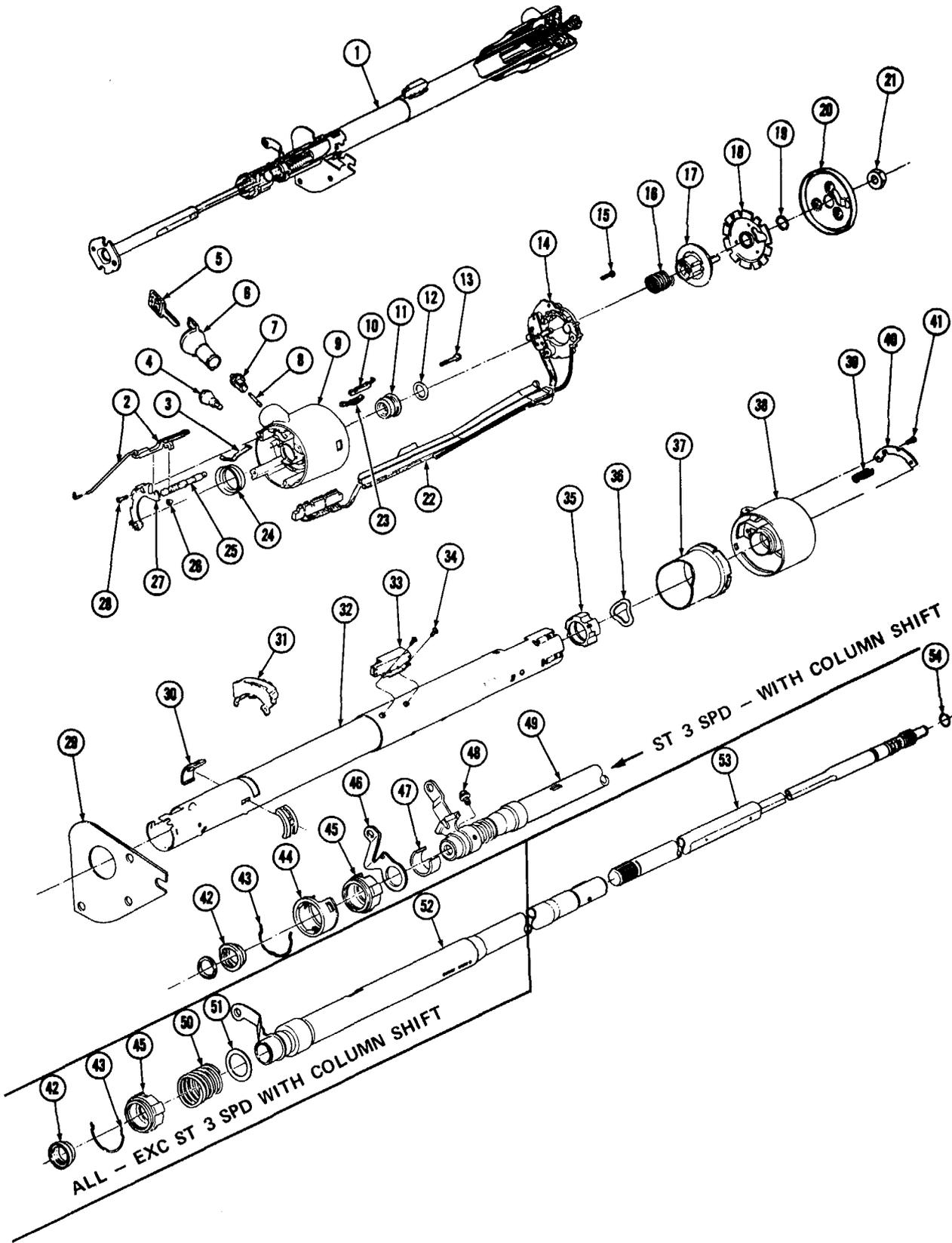




**1967-68 FIREBIRD STEERING COLUMN ATTACHING**

Key	Description	Group
1	Support, Steering Column—Inner Front ...	6.760
2	Support, Steering Column—Outer .....	6.760
3	Column Assy., Steering .....	6.518
4	Bracket, Steering Column Support .....	6.760
5	Bolt .....	Cat907-A
6	Nut, Steering Column Support .....	6.760
7	Screw .....	S.S.
8	Support, Steering Column—Inner Rear ....	6.760

Key	Description	Group
9	Retainer .....	S.S.
10	Wedge, Column to Support Bracket Adjuster .....	6.518
11	Cover Assy., Column to Dash—Upper ....	6.758
12	Cover Assy., Column to Dash—Lower .....	6.758
13	Washer .....	S.S.
14	Nut .....	S.S.
15	Cover, Jacket to Dash or Toe Board ....	6.758



**1969-74 STEERING COLUMN — EXC. TILT WHEEL**

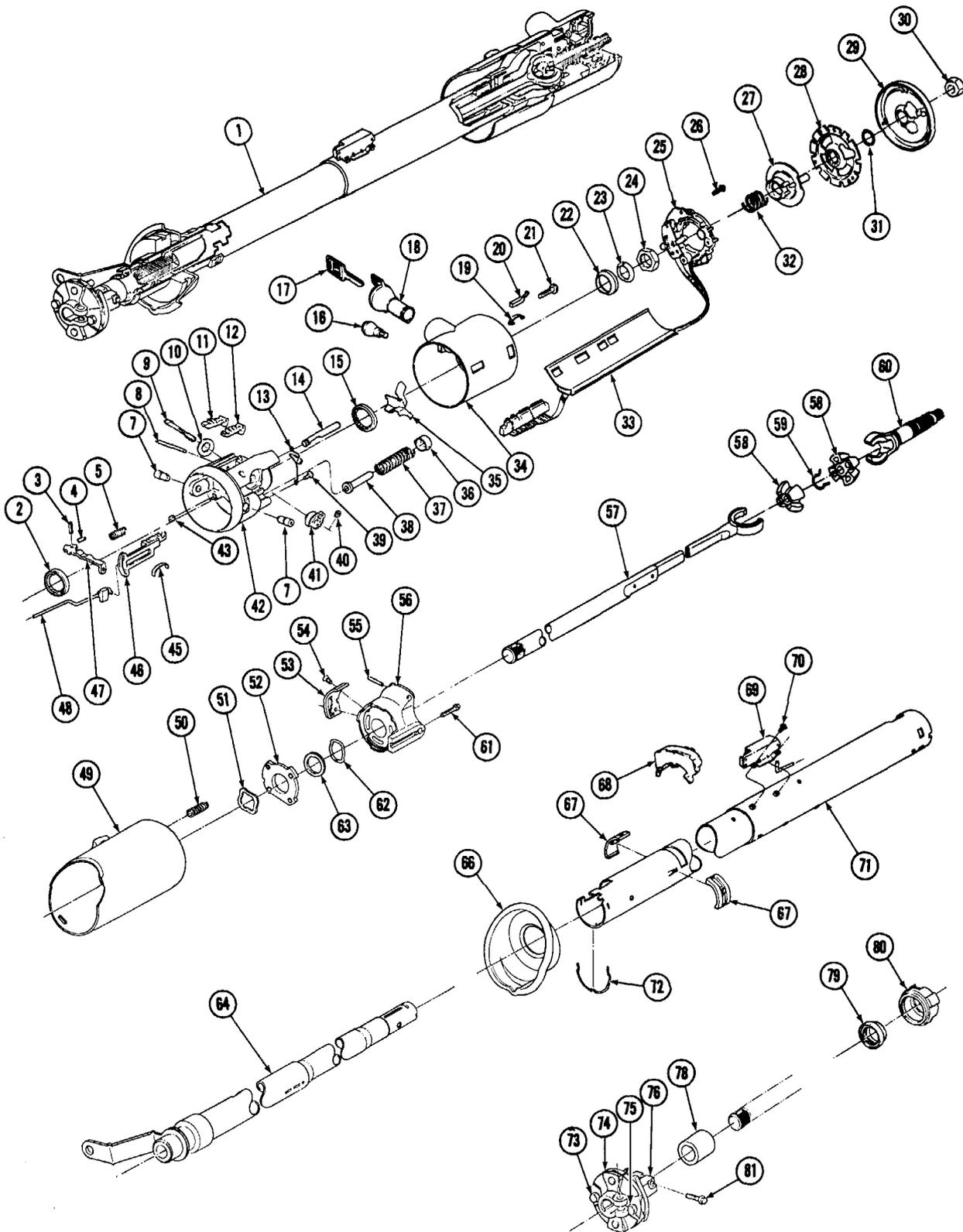


**1969-76 STEERING COLUMN — EXC. TILT WHEEL**

Key	Description	Group
1	Column Assy., Steering	6.518
2	Rack, Steering Column Housing Switch Actuator —Includes Rod	
	— With Column Shift	2.195
	— With Floor Shift	2.195
3	Spring, Steering Column Housing	
	— Rack Preload	2.195
4	Knob, Hazard Switch	2.575
5	Key, Ignition	2.187
6	Cylinder, Ignition Lock	2.188
7	PACK ASSY., Ignition Switch Actuator	
	—1969-70	6.500
	—1971-74	6.500
8	Shaft, Ignition Switch Actuator Sector	
	— Part of Item #9	N.S.S.
9	Housing Assy., Steering Column	2.906
10	Switch Assy., Ignition Buzzer	2.195
11	Bearing, Steering Shaft— Upper — 1969	6.521
12	Washer, Steering Shaft—Upper —Thrust	6.521
13	Screw	S.S.
14	Switch Assy, Direction Signal	2.895
15	Screw, Direction Signal Switch Mounting	2.895
16	Spring, Steering Shaft Upper Bearing	6.521
17	Cam, Direction Signal Cancelling	2.896
18	Lock, Steering Shaft	6.500
19	Ring, Upper Steering Shaft Retainer	
	— 1969-70	6.521
	— 1971-74	6.521
20	Cover and Screw Assy., Steering Column Lock Plate	6.500
21	Nut, Steering Wheel to Shaft	6.515
22	Protector, Direction Signal Control Wire	2.906
23	Clip, Ignition Buzzer Switch Retaining	2.195
24	Cup, Turn Signal Housing Thrust	2.906
25	Bolt, Steering Column Housing Lock	
	— Includes Spring	6.500
26	Washer, Steering Column Turn Signal Housing Rack Spring Thrust	6.500
27	Gate, Turn Signal Housing Shift Lever	2.195
28	Screw, Turn Signal Housing Shift Lever Gate	2.195
29	Seal, Steering Column Dash to Toe Plate	6.758
30	Grommet, Trans. Neutral and Backup Lamp Switch Retaining	2.698
31	Switch Assy., Backup Lamp and Neutralizer	2.698

Key	Description	Group
32	Jacket, Steering Column — 1969	6.518
	— 1970-74	6.518
33	Switch Assy., Starter and Ignition — 1969	2.188
	— 1970-74	2.188
34	Screw	S.S.
35	Bearing, Steering Column Bowl—Lower	6.521
36	Washer, Steering Column Bowl—Wave	4.012
37	Shroud, Steering Column Bowl—1969-70	4.010
	—1971-72	4.010
38	Bowl, Trans. Gearshift Lever	
	— 1969-70 ST With Column Shift	4.010
	— 1971-74 ST With Column Shift	4.010
	— 1969-70 AT or HT	4.010
	— 1971-74 PG or HT	4.010
39	Spring, Trans. Gearshift Upper Lever Bowl—With Column Shift—ST	4.008
	— 1969-70 AT or HT	4.008
	— 1971-74 PG or HT	4.008
40	Plate, Gearshift Lever Bowl—With Column Shift — 1969-70 ST	4.010
	— 1969-70 PG or HT	4.010
41	Screw, Gearshift Lever Bowl Plate—1969	4.012
	—1970	4.012
42	Bearing Assy., Steering Shaft Adapter	
	— Lower	6.525
43	Clip, Steering Column Lower Bearing Adapter	6.521
44	Reinforcement, Steering Column Lower Bearing Adapter	6.521
45	Adapter, Steering Shaft Lower Bearing	6.521
46	Lever, Steering Column Lower Shift 1st and Reverse — 1969	4.030
	— 1970-72	4.030
47	Spacer, Trans. Lower Shift Lever Anti-Rattle	4.032
48	Screw and Washer	S.S.
49	Tube Assy., Steering Column Shift — With Column Shift—ST—1969	4.025
	—1970-72	4.025
50	Spring, Steering Column Shift Tube Return —1969-70	4.027
	—1971-74	4.027
51	Washer, Steering Column Shift Tube Return Spring Thrust	4.027
52	Tube Assy., Steering Column Shift — 1969	4.025
	— 1970-74	4.025
53	Shaft Assy., Steering —With Flange	
	—1969	6.524
	—1970-74	6.524
54	Ring, Upper Steering Shaft Retainer	
	— 1969-70	6.521
	— 1971-74	6.521

S.S. — STANDARD STOCK  
N.S.S. — NOT SERVICED SEPARATELY

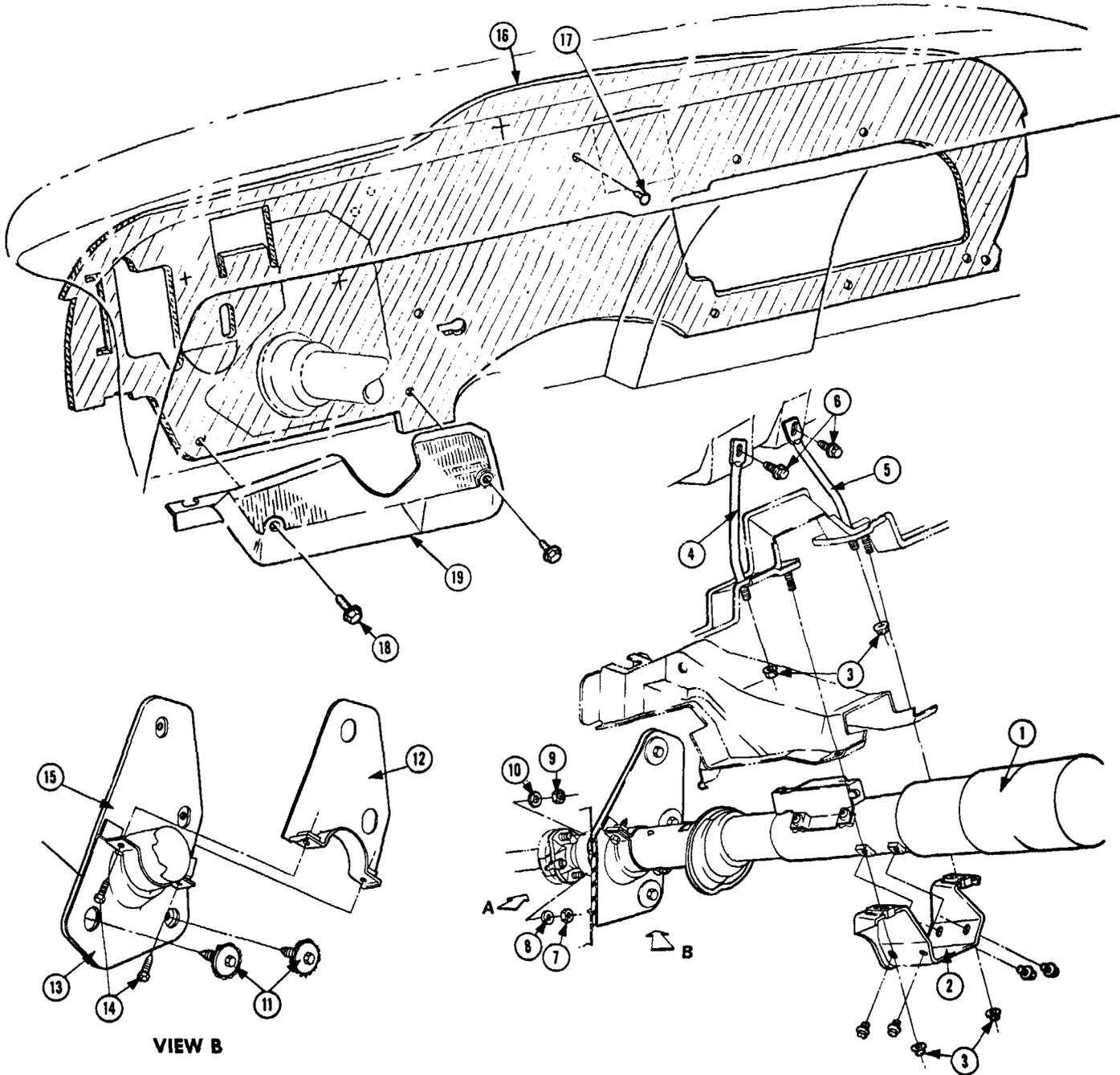
**1969-76 ALL TILT STEERING WHEEL COLUMN**



**1969-76 ALL TILT STEERING WHEEL COLUMN**

Key	Description	Group
1	Column Assy., Steering	6.518
2	Bearing, Steering Shaft — Upper $1\frac{1}{2}$ I.D.	6.521
3	Pin, Steering Shaft Tilt Shoe Release Lever	6.514
4	Spring, Steering Shaft Tilt Release Lever	6.514
5	Spring, Steering Wheel Tilt Shoe	6.514
7	Pin, Steering Column Bearing Housing Pivot	6.514
8	Pin, Steering Column Housing Dowel	6.514
9	Door, Ignition Switch Sector	6.500
10	Washer, Steering Column Housing Ignition Switch Sector Door — 1969	2.195
11	Shoe, Steering Wheel Lock — 3 Position	6.514
12	Shoe, Steering Wheel Lock—4 Position — 1969-70	6.514
	— 1971-74	6.514
13	Spring, Steering Column Housing Lock Bolt	6.500
14	Bolt, Steering Column Housing Lock	6.500
15	Bearing, Steering Shaft Upper— $1\frac{1}{2}$ I.D.	6.521
16	Knob, Hazard Switch	2.575
17	Key, Ignition	2.187
18	Cylinder, Ignition Lock	2.188
19	Clip, Ignition Buzzer Switch Retaining	2.195
20	Switch Assy., Ignition Buzzer—1969-70	2.195
	— 1971-74	2.195
21	Screw	S.S.
22	Race, Upper Steering Shaft Bearing — Inner	6.521
23	Seat, Steering Column Upper Bearing Race — Inner — 1969-70	6.521
	— 1971-72	6.521
	— 1973-74	6.521
24	Nut, Steering Shaft Upper Bearing Lock	6.521
25	Switch Assy., Direction Signal	2.895
26	Screw, Direction Signal Switch Mounting	2.895
27	Cam, Direction Signal Cancelling	2.896
28	Lock, Steering Shaft	6.500
29	Cover and Screw Assy., Steering Column Lock Plate	6.500
30	Nut, Steering Wheel to Shaft	6.515
31	Ring, Upper Steering Shaft Retainer — 1969-70	6.521
	— 1971-74	6.521
32	Spring, Direction Signal Cancelling Cam Return — 1969-70	2.896
33	Protector, Direction Signal Control Wire — 1969-71	2.906
	— 1972-74	2.906
34	Cover, Steering Column Lock Housing — Column Shift	6.514
	— Floor Shift	6.514
35	Shield, Tilt Lever Opening	6.514
36	Retainer, Bearing Housing Spring	6.514
37	Spring, Steering Column Bearing Housing Wheel Tilt — 1969-70	6.514
	— 1971-74	6.514
38	Guide, Steering Column Tilt Return Spring	6.514
39	Screw, Steering Column Housing Lock Bolt	6.500
40	Ring, Steering Ignition Switch Sector Retaining	2.195
41	Sector, Ignition Switch Actuator	6.500
42	Housing, Steering Column	2.906

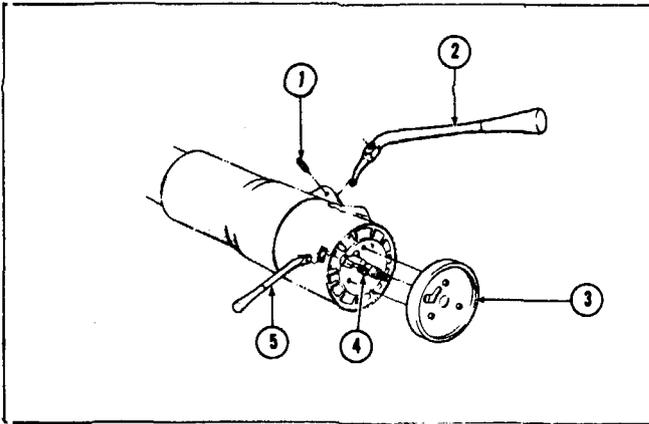
Key	Description	Group
43	Bumper, Steering Column Housing	6.515
45	Spring, Steering Column Housing Rack Preload	2.195
46	Rack, Steering Column Housing Switch Actuator	2.195
47	Lever, Steering Shaft Shoe Release	6.514
48	Actuator Assy., Steering Column Housing Switch	2.195
49	Bowl, Trans. Gearshift Lever	4.010
50	Spring, Trans. Gearshift Lever Bowl — Column Shift — 1969-70	4.008
	— 1971-74	4.008
51	Washer, Steering Column Bowl — Wave	4.012
52	Plate, Steering Column Lock	6.514
53	Gate, Steering Shaft Housing Support — Column Shift — 1969-70	4.027
	— 1971-72	4.027
54	Screw, Steering Shaft Housing Support Gate or Detent Plate — Column Shift	4.027
55	Pin, Steering Column Upper Dowel	6.514
56	Support Assy., Steering Column Housing	6.514
57	Shaft Assy., Steering — Lower — 1969	6.524
	— 1970-74	6.524
58	Sphere, Steering Shaft Centering—1969-70	6.514
	— 1971-74	6.514
59	Spring, Steering Shaft Joint Preload	6.514
60	Shaft Assy., Steering Upper — With Race — 1969-70	6.524
	— 1971-74	6.524
61	Screw, Steering Column Housing Support — 1969	6.514
	— 1970-74	6.514
62	Ring, Steering Column Shift Tube Retaining	4.027
63	Washer, Steering Column Bowl — Thrust	4.012
64	Tube Assy., Steering Column Shift — 1969	4.025
	— 1970-74 Column Shift	4.025
	— 1970-74 Floor Shift	4.025
66	Grommet, Steering Column Toe Plate	6.758
67	Grommet, Trans. Neutral and Backup Lamp Switch Retaining	2.698
69	Switch Assy., Backup Lamp and Neutralizer	2.698
69	Switch Assy., Starter and Ignition	2.188
70	Screw	S.S.
71	Jacket, Steering Column — 1969	6.518
	— 1970-74	6.518
72	Clip, Steering Column Lower Bearing Adapter	6.521
73	Bolt	S.S.
74	Flange Assy., Steering Gear — With Coupling	6.525
75	Bolt	S.S.
76	Flange, Steering Shaft — Upper — 1969	6.525
78	Spacer, Steering Shaft — 1969	6.521
79	Bearing Assy., Steering Shaft Adapter Lower	6.525
80	Adapter, Steering Shaft Lower Bearing	6.521
81	Bolt, Steering Gear Lower Flange to Shaft Clamping — 1969	6.525
	— 1970-73	6.525



**1969 FIREBIRD STEERING COLUMN INSTALLATION**

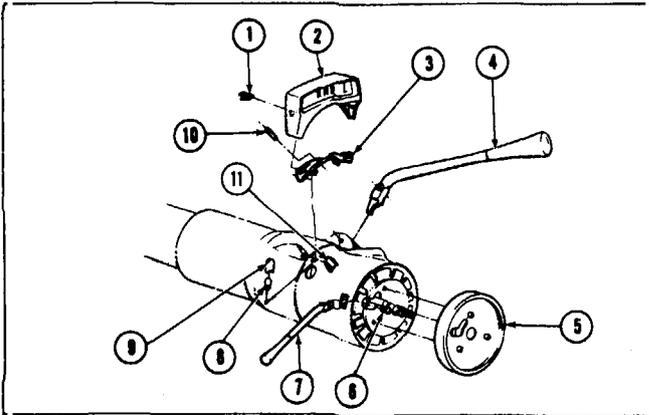
Key	Description	Group
1	Column Assy., Steering .....	6.518
2	Bracket, Steering Column Support .....	6.760
3	Nut, Steering Column Support .....	6.760
4	Support, Steering Column—Outer .....	6.760
5	Support, Steering Column—Inner .....	6.760
6	Bolt .....	S.S.
7	Nut .....	S.S.
8	Washer .....	S.S.
9	Nut .....	Cat907-A
10	Washer .....	S.S.

Key	Description	Group
11	Screw and Washer, Cover to Dash .....	6.758
12	Cover, Steering Column to Dash—Upper .....	6.758
13	Cover, Steering Column to Dash—Lower .....	6.758
14	Screw .....	S.S.
15	Seal, Dash to Toe Plate .....	6.758
16	Mat, Dash Panel—Exc. Air Cond. ....	15.280
	—With Air Cond. ....	15.280
17	Fastener, Dash Panel Mat .....	15.280
18	Screw .....	S.S.
19	Cover, Jacket to Dash or Toe Board .....	6.758



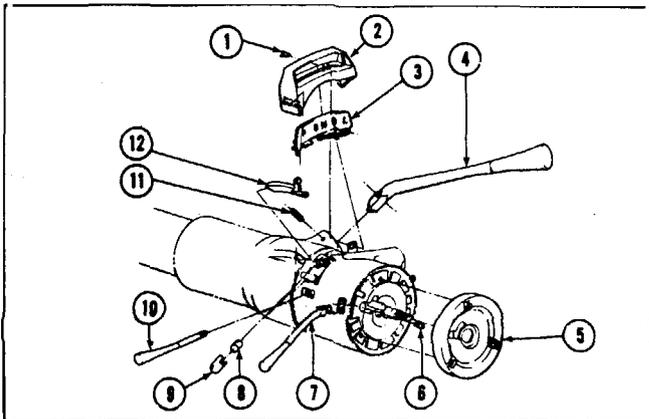
**1969-72  
MANUAL**

Key	Part Name	Group No.
1	PIN, Gearshift Upper Lever Pivot . . . . .	4.008
2	LEVER ASM., Gearshift Control . . . . .	4.006
3	COVER & SCREW ASM., Strg. Column Lock Plate . . . . .	6.500
4	SCREW, Direction Signal Control Lever to Switch (#8-18 x 3/4") . . . . .	8.977
5	LEVER ASM., Direction Signal Control . . . . .	2.897



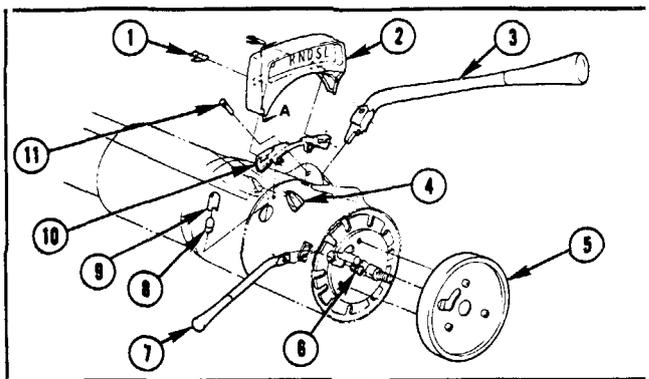
**1969-72  
AUTOMATIC & HYDRA-MATIC  
EXC. TILT WHEEL**

Key	Part Name	Group No.
1	SPRING, Gearshift Indicator Lens Retainer . . . . .	4.020
2	INDICATOR ASM., Gearshift . . . . .	4.020
3	BRACKET, Gearshift Indicator Lens Retainer . . . . .	4.020
4	LEVER ASM., Gearshift Control - Upper . . . . .	4.006
5	COVER & SCREW ASM., Strg. Column Lock Plate . . . . .	6.500
6	SCREW, Direction Signal Control Lever to Switch (#8-18 x 3/4") . . . . .	8.977
7	LEVER ASM., Direction Signal Control . . . . .	2.897
8	BULB, Gearshift Indicator Lamp (#1893) . . . . .	8.991
9	CAP, Gearshift Indicator Lens Lamp . . . . .	4.020
10	PIN, Gearshift Upper Lever Pivot . . . . .	4.008
11	CAP, Lever Hsg. Pointer (1970-72) . . . . .	4.020



**1969-72  
AUTOMATIC & HYDRA-MATIC-w/TILT WHEEL**

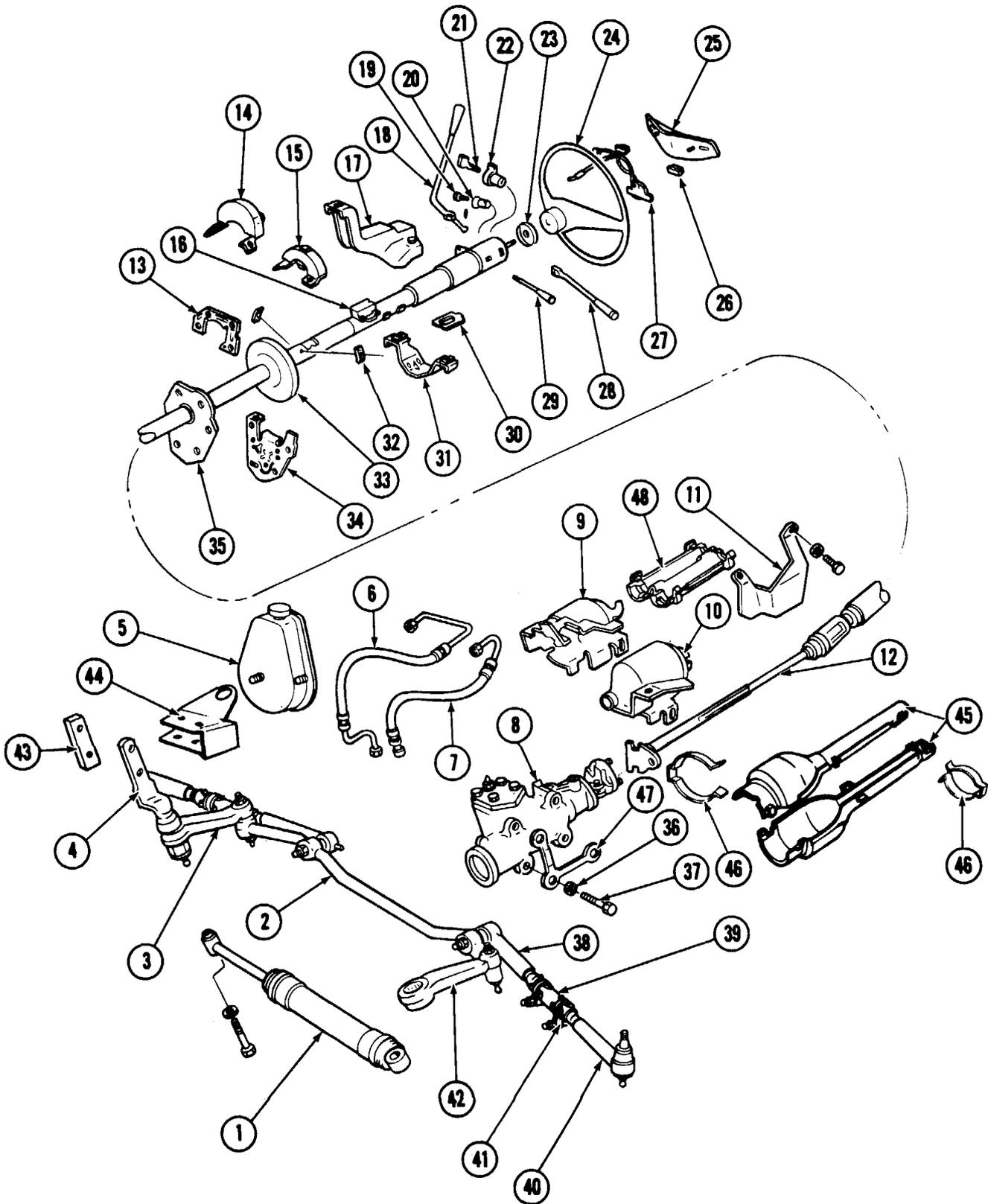
Key	Part Name	Group No.
1	CLIP, Gearshift Indicator Lens to Retainer . . . . .	4.020
2	RETAINER, Gearshift Indicator Lens . . . . .	4.020
3	LENS, Gearshift Indicator . . . . .	4.020
4	LEVER ASM., Gearshift Control - Upper . . . . .	4.006
5	COVER & SCREW ASM., Strg. Column Lock Plate . . . . .	6.500
6	SCREW, Direction Signal Control Lever to Switch . . . . .	8.977
7	LEVER ASM., Direction Signal Control . . . . .	2.897
8	BULB, Gearshift Indicator . . . . .	8.991
9	CAP, Gearshift Indicator Lens Lamp . . . . .	4.020
10	LEVER ASM., Tilt Wheel Release . . . . .	6.514
11	PIN, Gearshift Upper Lever Pivot . . . . .	4.008
12	POINTER, Gearshift Indicator . . . . .	4.020



**1973-74 (ALL)**

Key	Part Name	Group No.
1	SPRING, Lens Retainer . . . . .	4.020
2	INDICATOR, w/Lens-Paint to Match . . . . .	4.020
3	LEVER, Shift Control - Upper . . . . .	4.006
4	CAP, Lever Housing Pointer . . . . .	4.020
5	COVER & SCREW, Col. Lock Plate . . . . .	6.500
6	SCREW, Lever to Switch (#8-18 x 3/4") . . . . .	8.977
7	LEVER, Direction Signal Control . . . . .	2.897
8	BULB, Shift Indicator Lamp (#1893) . . . . .	8.991
9	CAP, Lens Lamp . . . . .	4.020
10	BRACKET, Lens Retainer . . . . .	4.020
11	PIN, Control Lever Pivot . . . . .	4.008

**1969-74 SHIFT LEVERS AND INDICATORS**

**1976 ALL STEERING SYSTEM & RELATED PARTS**

## 1976 ALL STEERING SYSTEM &amp; RELATED PARTS

1. SHOCK ABSORBER, Steering Linkage ("A")	6.885
2. ROD, Steering Connecting (Intermediate)	6.870
3. ARM, Steering Connecting Rod Idler	6.895
4. SUPPORT ASM., Idler Lever	6.896
5. PUMP ASM., Power Steering Oil	6.605
6. HOSE, Steering Oil Pressure	6.670
7. HOSE/PIPE, Steering Oil Return	6.671
8. GEAR, Steering	6.508
9. SHIELD PKG., Steering Shaft Coupling ("B")	6.525
10. SHIELD, Steering Shaft Coupling (Exc. "B")	6.525
11. SHIELD, Steering Coupling Heat ("B")	6.525
12. COLUMN ASM., Steering	6.518
13. COVER, Strg. Col. Floor-Upper	6.758
14. SWITCH, Trans. Neutralizer & Back-Up (A.T.)	2.698
15. SWITCH, Trans. Neutralizer & Back-Up (M.T.)	2.698
16. SWITCH, Ignition	2.188
17. BRACKET, Strg. Col. Guide	6.760
18. LEVER, Gearshift Control-Upper	4.006
19. SCREW, Knob to Column	2.575
20. KNOB, Hazard Switch	2.575
21. KEY, Ignition	2.187
22. LOCK PKG., Ignition & Steering	2.188
23. COVER, Steering Col. Lock Plate	6.500
24. WHEEL, Steering	6.513
25. COVER, Wheel Spoke Trim	6.512
26. BUTTON, Wheel Horn	2.819
27. SWITCH, Steering Wheel Horn	2.819
28. LEVER, Direction Signal Control	2.897
29. LEVER, Tilt Wheel Release	6.514
30. SHIM, Col. Support Bracket (.086)	6.760
31. BRACKET, Strg. Col. Support	6.760
32. RETAINER PKG., Switch to Strg. Col.	2.698
33. GROMMET, Strg. Col. Toe Plate ("X")	6.758
34. COVER, Strg. Col. Floor-Lower	6.758
35. SEAL, Strg. Col. Dash	6.758
36. WASHER, Steering Gear to Frame	6.509
37. BOLT, Steering Gear Mounting	6.509
38. ROD ASM., Steering Tie (w/Stud)	6.230
39. SLEEVE, Tie Rod Adjuster (Tube Unit)	6.232
40. END ASM., Steering Tie Rod (w/Stud)	6.233
41. CLAMP, Tie Rod Sleeve	6.234
42. ARM, Steering Gear Pitman	6.859
43. SPACER, Idler to Frame	6.897
44. BRACKET, Strg. Idler Arm Stop	6.896
45. SHIELD, Strg. Coupling Upper & Lower	6.525
46. CLAMP, Shield	6.525
SPACER, Strg. Gear	6.606
47. SHIELD, Strg. Shaft Stone	6.525